

1998 Mercedes-Benz ML320

AIR BAG RESTRAINT SYSTEM 1998 AIR BAG RESTRAINT SYSTEMS Mercedes-Benz

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DESCRIPTION & OPERATION

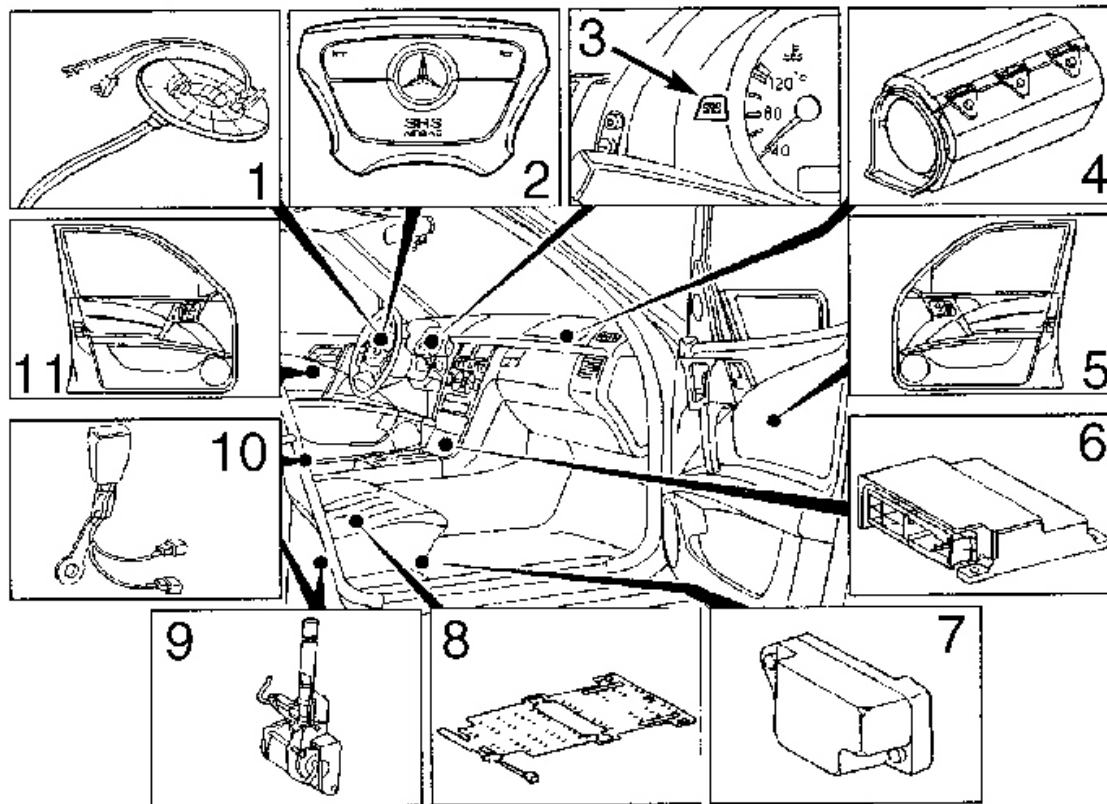
NOTE: Information on ML320 is not available. For WIRING DIAGRAMS, See Fig. 32 .

WARNING: To avoid injury from accidental air bag deployment, read and carefully follow all **WARNINGS** and **SERVICE PRECAUTIONS** .

All models are equipped with Supplemental Restraint System (SRS). The main components of SRS are a driver air bag module, passenger air bag module, control unit, SRS warning light, driver knee bolster, passenger knee bolster, and Emergency Tensioning Retractor (ETR) seat belt assembly. Additionally, all vehicles provide driver-side and passenger-side impact protection by side air bags which are mounted in the driver-side and passenger-side doors. Each of the door mounted side air bags utilize sensors which recognize lateral acceleration during side impact and signal this to the control module. See Fig. 1 .

1998 Mercedes-Benz ML320

AIR BAG RESTRAINT SYSTEM 1998 AIR BAG RESTRAINT SYSTEMS Mercedes-Benz



1. Horn/Air Bag Clockspring Contact
2. Driver-Side Air Bag Squib
3. SRS Warning Light
4. Front Passenger Air Bag Squib
5. Right-Side Air Bag Squib
6. SRS Control Unit

7. Left & Right-Side Air Bag Sensor
8. Front Passenger Seat Occupied Recognition Sensor
9. Left & Right Front ETR Squib
10. Left & Right Seat Belt Buckle Switch
11. Left-Side Air Bag Squib

Fig. 1: Locating Restraint System Components (E Class Shown; Others Are Similar)**Courtesy of MERCEDES-BENZ OF NORTH AMERICA**

Both SRS and ETR are electronically activated by a single control unit if a moderately severe to severe frontal collision occurs. There are 2 thresholds which must be exceeded to trigger an ETR action, air bag deployment, or both. If a moderately severe frontal collision occurs exceeding first triggering threshold where protection from safety belt is sufficient, only Emergency Tensioning Retractor (ETR) is activated if safety belt is buckled. If a moderately severe frontal collision occurs exceeding first triggering threshold where protection from safety belt is sufficient, but safety belt is not buckled, air bag is deployed and ETR is not activated.

If a severe frontal collision occurs exceeding second triggering threshold where protection from safety belt is insufficient, air bag is deployed. ETR is activated if safety belt is buckled. If safety belt is not buckled, ETR is not activated when second triggering threshold is reached. Passenger air bag will deploy even if passenger seat is not occupied when a triggering threshold is exceeded. If during a severe frontal collision the power supply is interrupted, the driver and passenger air bag can still be deployed, but ETR cannot be activated.

The side air bag on the driver-side deploys whenever the driver-side air bag module is deployed and when there is a substantial side impact crash. The air bag on the passenger-side will activate only when a sensor (Occupied Seat Recognition Sensor) in the passenger seat sends a signal to the control module that the passenger-side seat is occupied. During a collision, the side air bag will then deploy.

SERVICING

SRS AIR BAG label on driver-side door latch post indicates SRS replacement date for driver and passenger air bag units. All SRS components must be thoroughly inspected, including wiring harness. Before component replacement, check for SRS fault codes by performing system operation check. See **SYSTEM OPERATION CHECK**. SRS service life is 10 years from manufactured date, or 10 years from SRS replacement date after accident related repairs are completed.

POST-COLLISION INSPECTION

When a vehicle has been involved in a collision, certain components of the passive restraint system must be inspected or replaced. See PASSIVE RESTRAINT SYSTEM INSPECTION article in the GENERAL INFORMATION section for post-collision inspection information.

ADJUSTMENTS

If fixing screws were not used during clockspring removal or clockspring was rotated during removal, turn clockspring clockwise until resistance is detectable. Turn clockspring counterclockwise 2-2.5 turns until fixing screws can be unscrewed holding clockspring in this position.

DISPOSAL PROCEDURES

WARNING: An undeployed air bag module or ETR should never be disposed of without first being deployed. See **SCRAPPED VEHICLE**. If deployment is not possible, contact vehicle manufacturer for further instructions.

Several situations may arise requiring some form of disposal action, including:

- Scrapping a vehicle containing a deployed air bag module and/or ETR.
- Scrapping a vehicle with a live air bag module and/or ETR.
- Disposal of a live but electrically faulty air bag module and/or ETR.
- Disposal of a deployed air bag module and/or ETR.

DEPLOYED AIR BAG OR ETR

Deployed air bag module and/or ETR unit can be thrown away. None of its components are reusable. Deployed air bag module is NOT classified as hazardous material.

SCRAPPED VEHICLE

WARNING: An undeployed air bag module and/or ETR seat belt CANNOT be disposed of without first being deployed. If this is not possible through procedures outlined below, contact vehicle manufacturer for further instructions. Perform remote deployment outdoors. Keep personnel at least 20 feet away.

1. Before proceeding, follow service precautions. See **SERVICE PRECAUTIONS** . Move vehicle outdoors to a remote area, away from workshop and other personnel. Disconnect and shield negative battery cable. Open all vehicle windows and doors.
2. Ensure air bag module is secured to steering wheel, and passenger air bag is secured to dash. Ensure ETR seat belt assemblies are secured to "B" pillars and all seat belt buckles are latched. Remove loose objects from front seat. DO NOT allow anyone inside vehicle.
3. Disable air bag system. See **DISABLING & ACTIVATING AIR BAG SYSTEM** . Connect Trigger Device (126-589-00-90-00) and Adapter Cable (126 589 21 63 00) to SRS system connector (X29/9) located at passenger footwell area. See **Fig. 5** . Move away from vehicle as far as trigger device wiring will allow.
4. To deploy driver air bag and ETR, turn rotary knob on trigger device to position No. 1. Push battery check pushbutton and ignition pushbutton simultaneously. Trigger light should illuminate indicating driver air bag and ETR deployed. If trigger light is illuminated and driver air bag and/or ETR did not deploy, driver air bag module and/or ETR is faulty. See **UNDEPLOYED AIR BAG/ETR** .
5. To deploy passenger air bag detonator No. 1, turn rotary knob on trigger device to position No. 2. Push battery check pushbutton and ignition pushbutton simultaneously. Trigger light should illuminate indicating passenger air bag detonator No. 1 deployed. If trigger light is illuminated and passenger air bag detonator No. 1 did not deploy, passenger air bag module is faulty. See **UNDEPLOYED AIR BAG/ETR** .
6. To deploy passenger air bag detonator No. 2, turn rotary knob on trigger device to position No. 3. Push battery check pushbutton and ignition pushbutton simultaneously. Trigger light should illuminate indicating passenger air bag detonator No. 2 deployed. If trigger light is illuminated and passenger air bag detonator No. 2 did not deploy, passenger air bag module is faulty. See **UNDEPLOYED AIR BAG/ETR** .

UNDEPLOYED AIR BAG/ETR

After deploying procedures and/or diagnostic testing have confirmed air bag module and/or ETR is undeployable, contact vehicle manufacturer for proper disposal instructions.

REMOVAL & INSTALLATION

WARNING: Failure to follow service precautions may result in air bag deployment and personal injury. See SERVICE PRECAUTIONS . After component replacement, check system operation. See SYSTEM OPERATION CHECK .

CLOCKSPRING ASSEMBLY**Removal & Installation**

1. Before proceeding, see SERVICE PRECAUTIONS . Disable air bag system. See DISABLING & ACTIVATING AIR BAG SYSTEM .
2. Remove driver air bag module. See DRIVER-SIDE AIR BAG MODULE . Remove steering wheel bolt. Using a puller, remove steering wheel. Disconnect lower clockspring connector. Turn 2 fixing screws (locating on clockspring) counterclockwise until clockspring cannot be rotated. Remove clockspring mounting screws as necessary. Disconnect all necessary electrical connectors. Remove clockspring assembly. To install, reverse removal procedure. Activate air bag system. See DISABLING & ACTIVATING AIR BAG SYSTEM . Perform system operation check to ensure system is functioning properly. See SYSTEM OPERATION CHECK .

CONTROL UNIT**Removal & Installation (C Class)**

1. Before proceeding, see SERVICE PRECAUTIONS . Disable air bag system. See DISABLING & ACTIVATING AIR BAG SYSTEM . Remove ignition key. Remove shift lever cover bezel. Lift shift lever cover enough to disconnect electrical connector. Remove shift lever cover.
2. Remove storage compartment mounting screws from center console. Remove storage compartment. Remove ashtray. Disconnect electrical connectors as necessary. Disconnect control module electrical connector. Remove control module mounting bolts. Remove control module.
3. To install, reverse removal procedure. Ensure control module arrow points to front of vehicle. Set parameters and program new control module with Hand-Held Tester (965 589 00 01 00). Activate air bag system. Perform system operation check to ensure system is functioning properly. See SYSTEM OPERATION CHECK .

Removal & Installation (E Class)

1. Before proceeding, see SERVICE PRECAUTIONS . Disable air bag system. See DISABLING & ACTIVATING AIR BAG SYSTEM . Remove ignition key. Remove gear shift cover panel. Remove ashtray and ashtray housing at front of console. Remove radio (if necessary).
2. Remove center console right side cover screws and right side cover. Disconnect electrical connector for control unit. Remove 2 control unit mounting screws. Remove control unit.

1998 Mercedes-Benz ML320

AIR BAG RESTRAINT SYSTEM 1998 AIR BAG RESTRAINT SYSTEMS Mercedes-Benz

3. To install, reverse removal procedure. Ensure control module arrow points to front of vehicle. Set parameters and program new control module with Hand-Held Tester (965 589 00 01 00). Activate air bag system. Perform system operation check to ensure system is functioning properly. See **SYSTEM OPERATION CHECK**.

Removal & Installation (S Class)

1. Before proceeding, see **SERVICE PRECAUTIONS**. Disable air bag system. See **DISABLING & ACTIVATING AIR BAG SYSTEM**. Remove ignition key. Remove radio. Remove ashtray. Remove wooden surround for ashtray. Remove shift lever cover mounting screws. Push shift lever cover toward rear of vehicle and remove in an upward direction.
2. Remove center console cover screws. Remove center console cover by pulling from bottom in an upward direction. When removing covers, disconnect electrical connectors as necessary. Disconnect control module electrical connector. Remove control module.
3. To install, reverse removal procedure. Ensure control module arrow points to front of vehicle. Set parameters and program new control module with Hand-Held Tester (965 589 00 01 00). Activate air bag system. Perform system operation check to ensure system is functioning properly. See **SYSTEM OPERATION CHECK**.

Removal & Installation (SL Class)

1. Before proceeding, see **SERVICE PRECAUTIONS**. Disable air bag system. See **DISABLING & ACTIVATING AIR BAG SYSTEM**. Remove ignition key. Remove radio. Push up and pull out heater control panel. Unplug 2 connectors. Remove screw in middle of storage tray.
2. Bend up at top corners and lift out storage tray. Remove screws below storage tray. Lift wood trim panel at rear, pull down and out of catches. Unplug switch connectors and remove wood trim panel. Unplug connectors at control unit and remove Torx mounting screws. Remove control unit.
3. To install, reverse removal procedure. Ensure control module arrow points to front of vehicle. Set parameters and program new control module with Hand-Held Tester (965 589 00 01 00). Activate air bag system. Perform system operation check to ensure system is functioning properly. See **SYSTEM OPERATION CHECK**.

Removal & Installation (CLK 320 & SLK 230)

1. Before proceeding, see **SERVICE PRECAUTIONS**. Disable air bag system. See **DISABLING & ACTIVATING AIR BAG SYSTEM**. Remove ignition key. Remove cover on center console. Remove cover on shift lever. Remove ash tray housing with storage compartment at front of center console. Unplug connectors at control unit and remove Torx mounting screws. Remove control unit.
2. To install, reverse removal procedure. Ensure control module arrow points to front of vehicle. Set parameters and program new control module with Hand-Held Tester (965 589 00 01 00). Activate air bag system. Perform system operation check to ensure system is functioning properly. See **SYSTEM OPERATION CHECK**.

DRIVER-SIDE AIR BAG MODULE

NOTE: Air bag module and steering wheel must be replaced following a collision in

which air bag was deployed.

Removal & Installation

1. Before proceeding, see **SERVICE PRECAUTIONS** . Disable air bag system. See **DISABLING & ACTIVATING AIR BAG SYSTEM** . Remove ignition key. Remove 2 Torx screws from rear of steering wheel. Lift off air bag module enough to unplug connector from rear of module. Place module away from work area, with pad facing upward.
2. To install, reverse removal procedure. Tighten Torx screws to specification. See **TORQUE SPECIFICATIONS** . Activate air bag system. Perform system operation check to ensure system is functioning properly. See **SYSTEM OPERATION CHECK** .

SIDE AIR BAG UNIT - DRIVER-SIDE & PASSENGER-SIDE**Removal & Installation**

1. Before proceeding, see **SERVICE PRECAUTIONS** . Disable air bag system. See **DISABLING & ACTIVATING AIR BAG SYSTEM** . Remove ignition key. Drill out rivets at retaining plate of side air bag unit. Pull air bag unit out of door. Disconnect connector at driver-side air bag squib. Remove unit from vehicle. See **Fig. 2** .
2. To install, connect connector so that connector audibly clicks when connector engages. Install unit in door trim panel and rivet using only special rivets (Part No. 003 990 0097). Perform system operation check to ensure system is functioning properly. See **SYSTEM OPERATION CHECK** .

1998 Mercedes-Benz ML320

AIR BAG RESTRAINT SYSTEM 1998 AIR BAG RESTRAINT SYSTEMS Mercedes-Benz

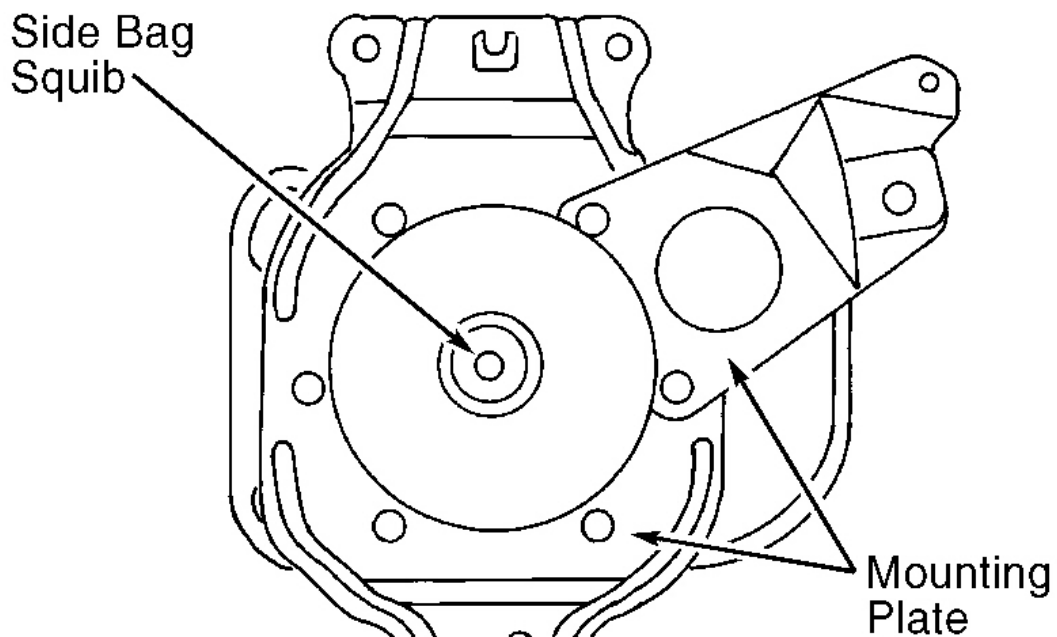
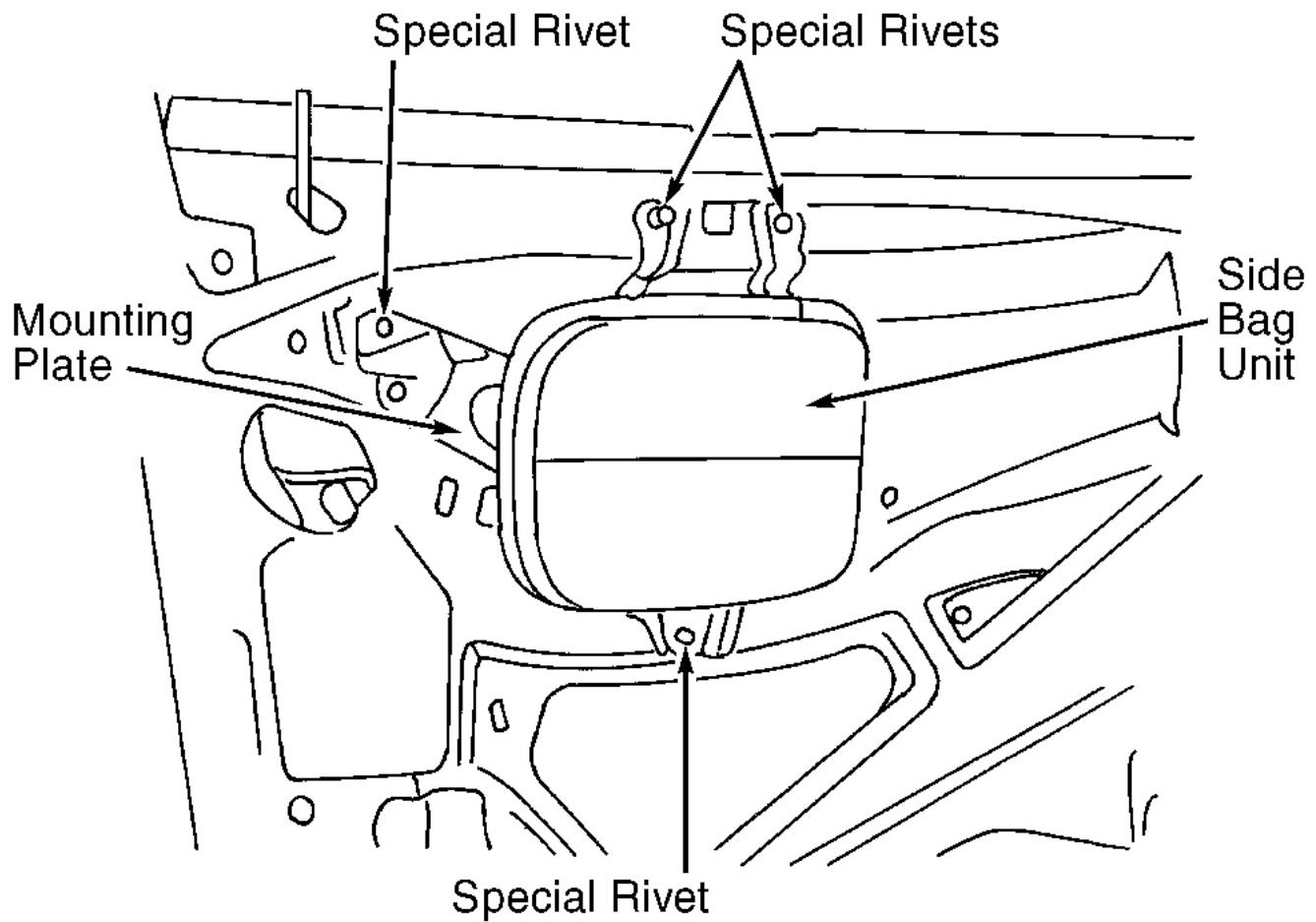


Fig. 2: Removing Side Air Bag Unit

Courtesy of MERCEDES-BENZ OF NORTH AMERICA

SIDE AIR BAG SENSOR - DRIVER-SIDE & PASSENGER-SIDE

Removal & Installation

1. Before proceeding, see **SERVICE PRECAUTIONS** . Disable air bag system. See **DISABLING & ACTIVATING AIR BAG SYSTEM** . Remove ignition key. On SLK 230, remove door sill moulding. On all models, remove front seat. Fold floor covering in area toward rear. Unclip connector on side bag sensor. Remove 2 mounting screws. Remove sensor from vehicle.
2. To install, reverse removal procedure. Ensure that arrow on sensor points toward outside. Perform system operation check to ensure system is functioning properly. See **SYSTEM OPERATION CHECK** .

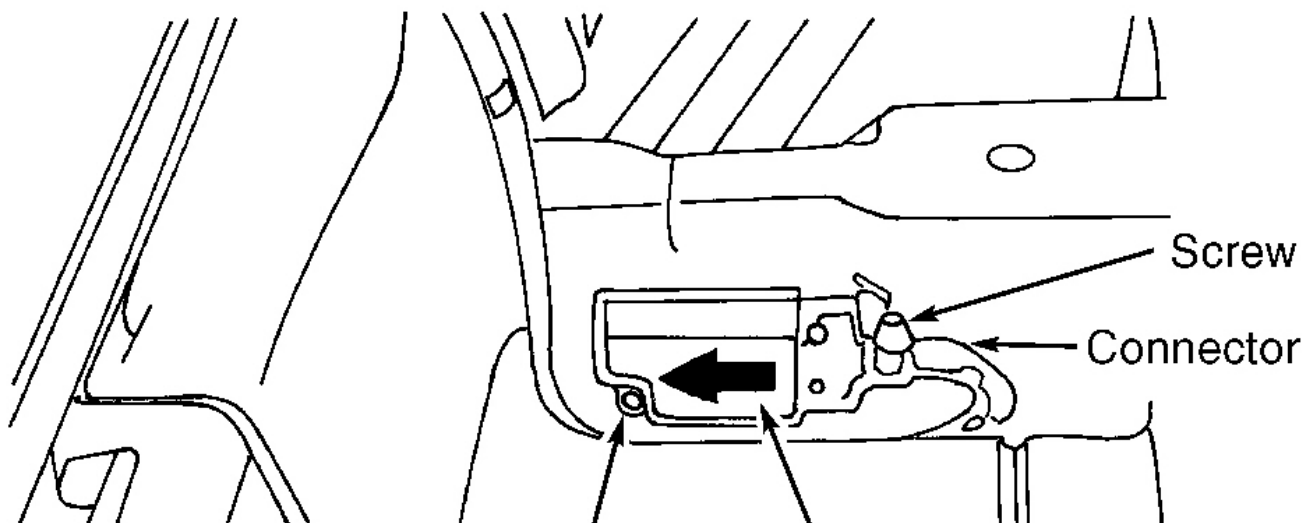
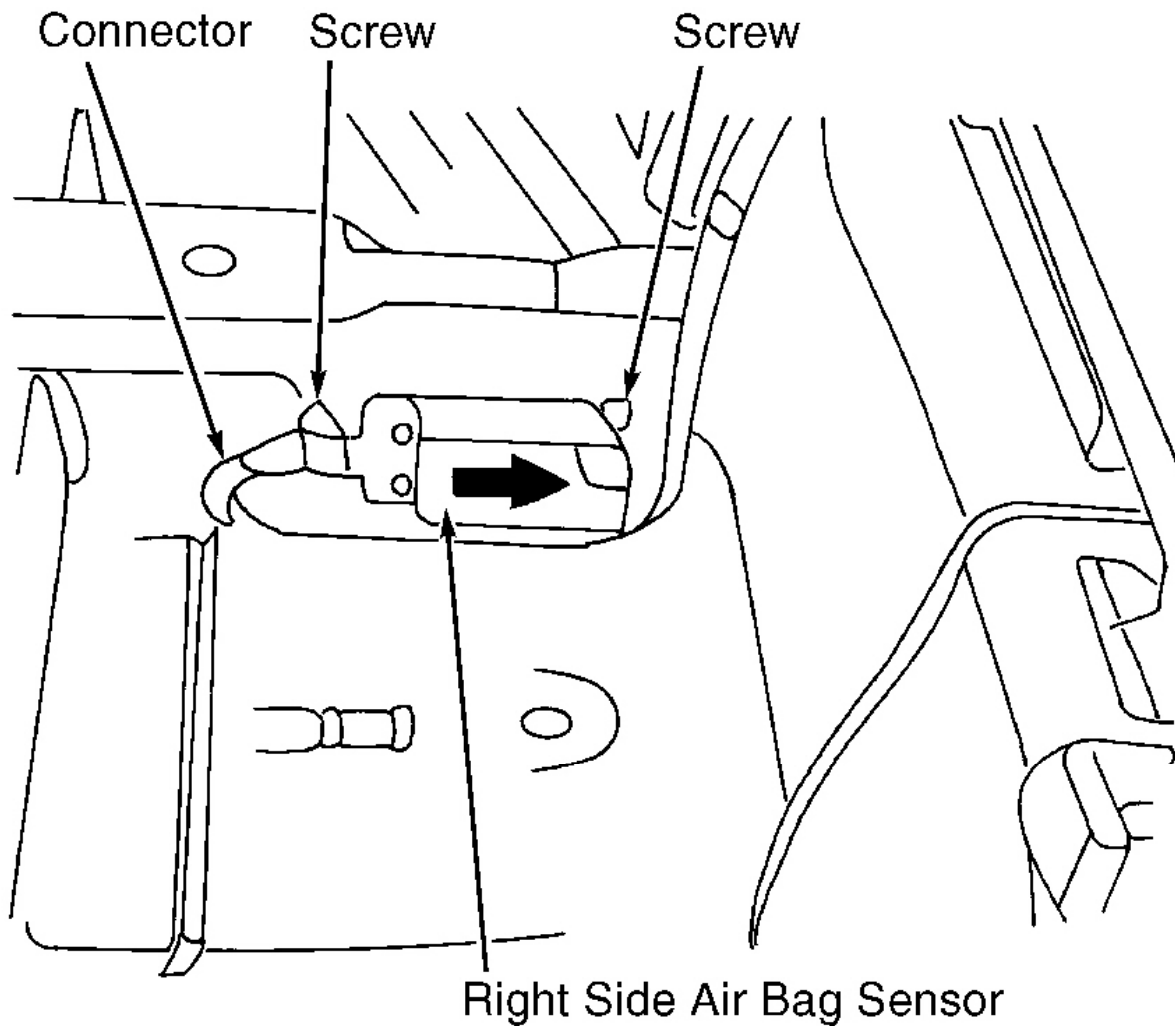


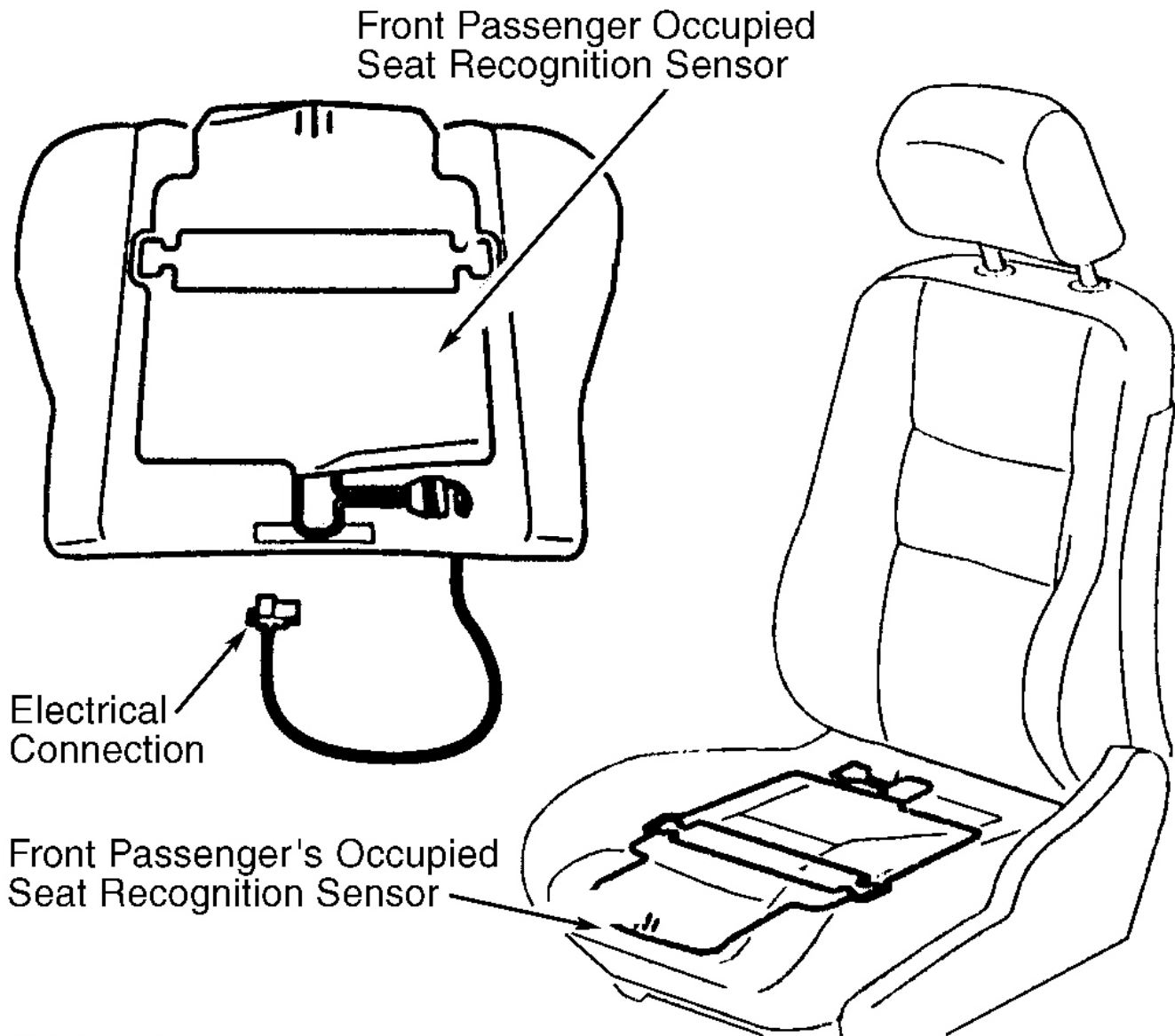
Fig. 3: Removing Side Air Bag Sensor (E Class Shown; Others Are Similar)

Courtesy of MERCEDES-BENZ OF NORTH AMERICA

OCCUPIED SEAT RECOGNITION SENSOR

Removal & Installation

1. Before proceeding, see **SERVICE PRECAUTIONS** . Disable air bag system. See **DISABLING & ACTIVATING AIR BAG SYSTEM** .
2. Remove cover on front seat cushion. Remove ignition key. Unclip connection for occupied seat recognition sensor on seat connector block. Remove electrical connection lead from seat and pull upward out of rubberized fiber matting. See **Fig. 4** .
3. To install, lay out occupied seat recognition sensor uniformly on rubberized fiber matting. Fabric side should point upward. Do not kink occupied seat sensor. Reverse removal procedure. Perform system operation check to ensure system is functioning properly. See **SYSTEM OPERATION CHECK** .



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Fig. 4: Removing Occupied Seat Recognition Sensor
Courtesy of MERCEDES-BENZ OF NORTH AMERICA

PASSENGER-SIDE AIR BAG MODULE

Removal & Installation (C Class)

1. Before proceeding, see **SERVICE PRECAUTIONS** . Disable air bag system. See **DISABLING & ACTIVATING AIR BAG SYSTEM** . Remove ignition key. Remove instrument panel. Disconnect

1998 Mercedes-Benz ML320

AIR BAG RESTRAINT SYSTEM 1998 AIR BAG RESTRAINT SYSTEMS Mercedes-Benz

passenger-side air bag module squib connector. Remove 4 passenger-side air bag module mounting nuts.

2. To install, reverse removal procedure. Ensure passenger-side air bag module squib connector audibly clicks when connecting connector. Activate air bag system. Perform system operation check to ensure system is functioning properly. See **SYSTEM OPERATION CHECK**.

Removal & Installation (E Class)

1. Before proceeding, see **SERVICE PRECAUTIONS**. Disable air bag system. See **DISABLING & ACTIVATING AIR BAG SYSTEM**. Remove ignition key. Remove 2 central mounting bolts for passenger-side air bag module. Lift air bag module enough to unplug connector from rear of module. Place module away from work area, with pad facing upward.
2. If necessary to replace passenger air bag installation frame, remove 4 frame mounting bolts. Remove installation frame from vehicle.
3. To install air bag module or installation frame, reverse removal procedure. Activate air bag system. Perform system operation check to ensure system is functioning properly. See **SYSTEM OPERATION CHECK**.

Removal & Installation (S Class)

1. Before proceeding, see **SERVICE PRECAUTIONS**. Disable air bag system. See **DISABLING & ACTIVATING AIR BAG SYSTEM**. Remove ignition key. Open glove box door. Remove 4 clips securing glove box. Remove glove box compartment. When removing compartment, disconnect glove box light. Remove glove box door lock striker.
2. Disconnect passenger-side air bag module squib connector. Remove 4 passenger-side air bag module mounting nuts. Remove passenger-side air bag module through glove box opening. Place module away from work area with pad facing up.
3. To install, reverse removal procedure. Ensure module squib connector audibly clicks when connecting connector. Activate air bag system. Perform system operation check to ensure system is functioning properly. See **SYSTEM OPERATION CHECK**.

Removal & Installation (SL Class)

1. Before proceeding, see **SERVICE PRECAUTIONS**. Disable air bag system. See **DISABLING & ACTIVATING AIR BAG SYSTEM**. Remove ignition key. Remove cover below instrument panel. Remove one bolt in installation slot of center air outlet, and one bolt below right air outlet.
2. Remove air bag panel (3 Phillips screws and 2 hex bolts). Unplug connector at squib of passenger-side air bag unit. Remove mounting bolts. Pull off and take air bag out of panel opening.
3. To install air bag module, reverse removal procedure. Activate air bag system. Perform system operation check to ensure system is functioning properly. See **SYSTEM OPERATION CHECK**.

Removal & Installation (CLK 320)

1. Before proceeding, see **SERVICE PRECAUTIONS**. Disable air bag system. See **DISABLING & ACTIVATING AIR BAG SYSTEM**. Remove ignition key. Remove instrument panel. Disconnect passenger-side air bag module connector. Remove 4 screws and passenger-side air bag module.
2. To install air bag module, reverse removal procedure. Activate air bag system. Perform system operation

check to ensure system is functioning properly. See **SYSTEM OPERATION CHECK** .

Removal & Installation (SLK 230)

1. Before proceeding, see **SERVICE PRECAUTIONS** . Disable air bag system. See **DISABLING & ACTIVATING AIR BAG SYSTEM** . Remove ignition key. Remove top section of instrument panel. Fold vapor barrier toward front to reveal 2 screws. Disconnect passenger-side air bag module connector. Remove 4 screws and passenger-side air bag module.
2. To install air bag module, reverse removal procedure. Activate air bag system. Perform system operation check to ensure system is functioning properly. See **SYSTEM OPERATION CHECK** .

SYSTEM OPERATION CHECK

SRS warning light indicates air bag and Emergency Tensioning Retractor (ETR) system readiness. Turn ignition on. SRS warning light will light, and then go out after approximately 4 seconds indicating system is functioning properly. If SRS warning light does not light, lights up while driving or lights all the time, there is a system fault. Repair malfunctioning system. See **DIAGNOSIS & TESTING** .

SERVICE PRECAUTIONS

Observe following precautions when working with air bag systems:

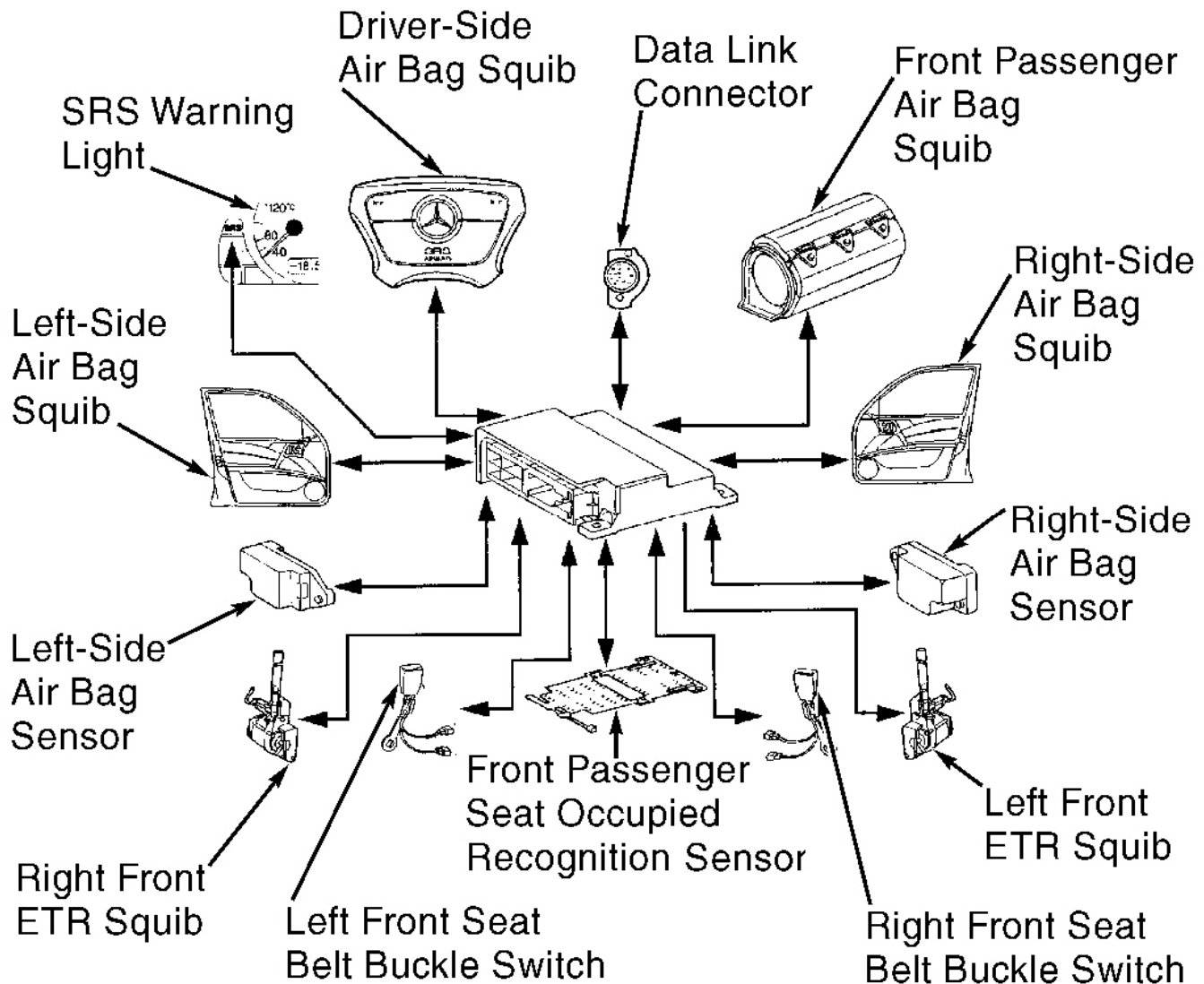
- When working around steering column components and before any repairs are performed, disable air bag system. See **DISABLING & ACTIVATING AIR BAG SYSTEM** .
- Before straightening any damage to body, or before performing electrical arc-welding, disable air bag system. See **DISABLING & ACTIVATING AIR BAG SYSTEM** .
- Always wear safety glasses and gloves when handling a deployed air bag module. Air bag module may contain sodium hydroxide deposits which are irritating to the skin.
- DO NOT repair any portion of SRS wiring harness.
- Always handle air bag module with trim cover away from your body. Always place air bag module on workbench with trim cover up, away from loose objects.
- DO NOT expose any SRS component to temperatures in excess of 212°F (100°C).
- DO NOT expose any SRS component to cleaning agents such as solvents, gasoline, lye, etc.
- DO NOT connect Hand-Held Tester (6511 0001 99) to Data Link Connector (DLC) with ignition on. Damage to HHT may result.
- DO NOT connect HHT (6511 0001 99) to vehicle if a battery charger is connected to vehicle battery. Damage to HHT may result.

DISABLING & ACTIVATING AIR BAG SYSTEM

Before proceeding, follow air bag service precautions. See **SERVICE PRECAUTIONS** . Turn ignition off. Disconnect and shield negative battery cable. Remove passenger foot mat. Remove passenger footrest. Disconnect SRS system connector (X29/9) located at passenger footwell area. See **Fig. 5** . System is now disabled.

Activating System

Turn ignition off. Reconnect SRS system connector. Reconnect negative battery cable. System is now activated. Perform **SYSTEM OPERATION CHECK**.



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Fig. 5: Locating SRS Connectors (Typical)

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1998 Mercedes-Benz ML320

AIR BAG RESTRAINT SYSTEM 1998 AIR BAG RESTRAINT SYSTEMS Mercedes-Benz

If any part of SRS wiring harness is damaged, DO NOT repair wiring harness, replace complete wiring harness.

TORQUE SPECIFICATIONS

TORQUE SPECIFICATIONS ⁽¹⁾

Application	Ft. Lbs. (N.m)
Steering Wheel Hub Bolt	52-66 (70-90)
	INCH Lbs. (N.m)
Driver Air Bag Module Bolts (Torx)	44-62 (5-7)
(1) Torque specifications are not available for clockspring assembly, control module or passenger-side air bag module.	

DIAGNOSIS & TESTING

NOTE: After component replacement, perform a system operation check to ensure proper system operation. See SYSTEM OPERATION CHECK .

Before proceeding, see SERVICE PRECAUTIONS . The control module is capable of diagnosing airbag system components and ETR components. If a fault is detected by the control module or system is malfunctioning, SRS warning light will do one or more of the following:

- SRS warning light goes out after 2 minutes. System fault is noted, however occupant protection is not affected. See RETRIEVING FAULT CODES .
- SRS warning light illuminates continuously. System is faulty which may result in a non deployment or false deployment. See RETRIEVING FAULT CODES .
- SRS warning light blinks continuously. Control module has been replaced without setting control module parameters.

RETRIEVING FAULT CODES

NOTE: Fault codes may only be retrieved using Hand-Held Tester (965 589 00 01) and Adapter (965 589 00 40 or 965 589 00 50).

1. Check vehicle fuses. Replace any blown fuses as necessary. Ensure vehicle battery voltage is 11 volts or more. Ensure SRS warning light functions. Turn ignition off. Connect Hand-Held Tester (HHT) (965 589 00 01) to Data Link Connector (DLC).
2. DLC is located in right rear corner of engine compartment. It may be necessary to use Adapter (965 589 00 40 or 965 589 00 50) to connect HHT to DLC. After HHT displays module number and version, press return key to start diagnosis. Using HHT, follow HHT prompts to retrieve SRS fault codes.
3. HHT will display a 3 digit fault code, and may display additional graphic information. This additional graphic information will help in diagnosis of fault code. See Fig. 6 . During diagnosis HHT will display 4 different graphic displays informing technician if a test passes or fails, or if seat belt buckle is latched or not latched. See Fig. 6 .
4. These graphic displays are displayed as applicable by HHT during testing. See FAULT CODES table.

During diagnosis, system values are continuously updated, so by moving components and connections intermittent failures can be diagnosed. HHT will also display fault frequency and time span.

5. After retrieving fault codes using HHT, carefully observe testing instructions in this article. Some testing is executed with HHT connected to DLC and some tests are executed with HHT removed from DLC. Turn ignition off when removing or connecting HHT to DLC.
6. Contact Box (124 589 00 21) with Test Cable (124 589 35 63) is necessary to complete some test steps. Resistance Substitution Unit (124 589 09 63) is necessary to substitute resistance values for testing purposes.



A current fault is indicated by the DTC being highlighted in black.

Additional detailed information is given with most DTC's, which will indicate possible faults conditions:

- > Ω Resistance too great.
- < Ω Resistance too low.
- 11- Short circuit to ground (GND)
- 11+ Short circuit to positive (POS).
- Open circuit.

Actual values:

Four displays are possible:

✓, F, ON, OFF.

- ✓ : Noted values are within the nominal values.
- F : Noted values are **outside** the nominal values.
- ON: Seat belt buckle latched.
- OFF: Seat belt buckle **not** latched.

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1998 Mercedes-Benz ML320**AIR BAG RESTRAINT SYSTEM 1998 AIR BAG RESTRAINT SYSTEMS Mercedes-Benz****FAULT CODES**

Code (Possible Cause)	Go To Test Step (See Fig.)
00	
(SRS Control Module, N2/2)	2.0
003	
(Voltage Supply Circuit 15R, Low Voltage)	1.0
002	
(SRS Warning Light, A1e15)	11.0
004	
(Driver Air Bag Squib, R12/3)	3.0, 4.0 (7, 9)
005	
(Driver ETR Squib, R12/1)	5.0
006	
(Passenger ETR Squib, R12/2)	7.0
007	
(Passenger Air Bag Squib, R12/4)	9.0, 10.0 (12, 13)
008	
(Side Air Bag Squib, Driver-Side)	17.0
009	
(Side Air Bag Squib, Passenger- Side)	18.0
016	
(Driver Belt Switch, S68/3)	12.0, 13.0
017	
(Passenger Belt Switch, S68/3)	14.0, 15.0
018	
(Driver Air Bag Harness)	19.0
019	
(Driver Air Bag Sensor)	Replace Sensor
020	
(Driver Air Bag Sensor)	Replace Sensor
021	
(Passenger Air Bag Sensor)	20.0
022	
(Passenger Air Bag Sensor)	Replace Sensor
023	
(Passenger Air Bag Sensor)	Replace Sensor
024	
(Passenger Seat Occupation Signal)	21, 22 (21, 22)
025	
(Passenger Seat Occupation Signal)	21

1998 Mercedes-Benz ML320

AIR BAG RESTRAINT SYSTEM 1998 AIR BAG RESTRAINT SYSTEMS Mercedes-Benz

027	
(Passenger Seat Occupation Signal)	22
032, 033	
(Communication Interference)	(1)
034	
(Digital Crash Output, Harness Fault)	(1)
035	
(Analog Crash Output, Harness Fault)	(1)
036	
(Auto Child Seat Recognition Light)	22.0, 23.0
(1) Test information is not available.	

CLEARING FAULT CODES

Connect Hand-Held Tester (965 589 00 01) to Data Link Connector (DLC). DLC is located in right rear corner of engine compartment. It may be necessary to use Adapter (965 589 00 40 or 965 589 00 50) to connect HHT to DLC. After HHT displays module number and version, press return key to start sequence. Using HHT, follow HHT prompts to clear SRS fault codes. SRS codes are clear when ignition is turned on and SRS warning light functions normally. See **SYSTEM OPERATION CHECK** .

UNDERSTANDING DIAGNOSTIC CHART INFORMATION

NOTE: To properly identify components or connectors being tested, see **COMPONENT IDENTIFICATION** table.

SRS & ETR Diagnosis Chart Column Identification

For example, see **Fig. 7** under DIAGNOSTIC TESTS. First column of chart identifies TEST STEP (1.0 for example). Second column of chart identifies HHT fault code (017, 003 for example). First code in column is for vehicles without side air bags. Second code in column (when listed) is for vehicles with side air bags only. Other 5 columns are self-explanatory.

Using SRS & ETR Diagnosis Chart

- For reading and understanding fault code diagnosis chart, use the following example: Read test step 3.0 (first column), HHT fault Code 002, 004 (second column). See **Fig. 7** . Read TEST SCOPE/HHT ACTUAL VALUE NO./TEXT column (third column). Driver-side air bag squib connector R12/3 is being tested. HHT will identify if problem is with too much resistance or not enough resistance in driver-side air bag squib circuit. Read TEST CONDITION column (fifth column). Test circuit with HHT connected to DLC, with ignition in position "2". Read NOMINAL VALUE/HHT DISPLAY column (sixth column). HHT will display a check or an "F". If HHT displays a check, circuit is okay. If HHT displays an "F", go to step 3.1.
- Read TEST CONNECTION (NOT FOR HHT) column (forth column). Driver-Side air bag squib connector R12/3, terminals No. 1 and 2 are identified. Read TEST CONDITION column. Test circuit

1998 Mercedes-Benz ML320

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with HHT connected to DLC and ignition key removed. Remove driver-side air bag module. Disconnect driver-side air bag module squib connector R12/3. Connect Resistance Substitution Unit (124 589 09 63) to driver-side air bag module squib connector (harness side). Set resistance substitution unit to 2 ohms. Turn ignition key to position "2". Read NOMINAL VALUE/HHT DISPLAY column. If HHT displays a check, replace driver-side air bag module. If HHT displays an "F", go to step 3.2.

- Read TEST CONNECTION (NOT FOR HHT) column. Horn/air bag clockspring connector A45x1, terminals No. 1 and 2 are identified. Read TEST CONDITION column. Test circuit with HHT connected to DLC. Remove ignition key. Connect Resistance Substitution Unit (124 589 09 63 00) to horn/air bag clockspring connector A45x1. Set resistance substitution unit to 2 ohms. Read NOMINAL VALUE/HHT DISPLAY column. If HHT displays a check, check horn/air bag clockspring for continuity. Replace horn/air bag clockspring as necessary. If HHT displays an "F", go to step 3.4.

NOTE: Some testing is identified by model number. To identify models by model number see **MODEL IDENTIFICATION** table.

MODEL IDENTIFICATION

Model Number	Model
129	SL Class
140	S Class
170	SLK 230
202	C Class
208	CLK 320
210	E Class







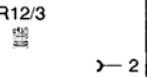


COMPONENT IDENTIFICATION

Component	Manufacturer's Designation
A45	Horn/Air Bag Clockspring
A53	Driver-Side Air Bag Sensor
A54	Passenger-Side Air Bag Sensor
B41/1	Passenger-Side Seat Occupied Recognition Sensor
N2/2	Control Module
R12/1	Driver-Side ETR Squib Connector
R12/2	Passenger-Side ETR Squib Connector
R12/3	Driver-Side Air Bag Squib Connector
R12/8	Passenger-Side Air Bag Squib Connector
R12/9	Side Air Bag (Driver-Side) Squib Connector
R12/10	Side Air Bag (Passenger-Side) Squib Connector
S68/3	Driver-Side Belt Buckle Switch
S68/4	Passenger-Side Belt Buckle Switch
W26	Control Module Ground
X11/4	Data Link Connector

DIAGNOSTIC TESTS

1998 Mercedes-Benz ML320



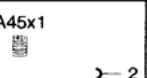


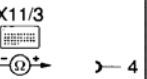

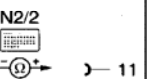

AIR BAG RESTRAINT SYSTEM 1998 AIR BAG RESTRAINT SYSTEMS Mercedes-Benz

⇒		Test scope/ Actual value no. and text	Test connection (not for )	Test condition	Nominal value/  display	Possible cause/Remedy
1.0	017 003	Circuit 15R voltage supply Low voltage/ 01 Voltage		 connected. Ignition key in position "2".	✓ F	Wiring, Battery (G1).
2.0	001	SRS control module (N2/2)		 connected. Ignition key in position "2".		SRS Control Unit.
3.0	002 004	02 Driver AB squib (R12/3) > Ω < Ω		 connected. Ignition key in position "2".	✓ F	⇒ 3.1
3.1			R12/3 	 connected. Remove ignition key. Remove driver airbag. Disconnect driver AB squib (R12/3). Connect  See Figure 27. Set resistance of 2 Ω. Ignition key in position "2".	✓ F	Driver airbag unit. ⇒ 3.2

98F14303

Fig. 7: SRS & ETR Diagnosis (1 Of 16)

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⇒		Test scope/ Actual value no. and text	Test connection	Test condition	Nominal value/  display	Possible cause/Remedy
3.2	002 004	02 Driver AB squib (R12/3) > Ω < Ω	A45x1 	 connected. Remove ignition key. Connect  See Figure 26. Set resistance of 2 Ω. Ignition key in position "2".	✓ F	Check horn/airbag clock spring contact (A45) for continuity. ⇒ 3.4 Model 140: ⇒ 3.3
3.3		Model 140 only	X11/3 	Remove ignition key. Connect  See Figure 24.	2 – 5 Ω	Wiring, ⇒ 3.4
3.4		Driver AB squib (R12/3) > Ω < Ω	N2/2 	Remove ignition key. Disconnect N2/2 connector. Connect  See Figure 23.	2 – 5 Ω	Wiring.



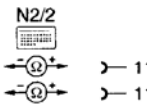



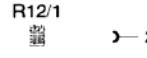


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Fig. 8: SRS & ETR Diagnosis (2 Of 16)

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1998 Mercedes-Benz ML320



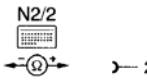

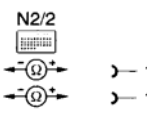



AIR BAG RESTRAINT SYSTEM 1998 AIR BAG RESTRAINT SYSTEMS Mercedes-Benz

⇒		Test scope/ Actual value no. and text	Test connection	Test condition	Nominal value/  display	Possible cause/Remedy
4.0	002 004	02 Driver AB squib (R12/3) f1- f1+		 not connected. Remove ignition key. Disconnect N2/2 connector. Connect  See Figure 23.	> 20 kΩ > 20 kΩ	Wiring, Short to circuit 31, 30, 15, 15R.
5.0	003 005	05 Left front ETR squib (R12/1) > Ω < Ω		 connected. Ignition key in position "2".	✓ F	⇒ 5.1
5.1				 connected. Remove ignition key. Disconnect left front ETR squib (R12/1) connector. Connect  See Figure 27. Set resistance of 2 Ω. Ignition key in position "2".	✓ F	Seat belt retractor. ⇒ 5.2

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Fig. 9: SRS & ETR Diagnosis (3 Of 16)

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⇒		Test scope/ Actual value no. and text	Test connection	Test condition	Nominal value/  display	Possible cause/Remedy
5.2	003 005	05 Left front ETR squib (R12/1) > Ω < Ω		Remove ignition key. Disconnect N2/2 connector. Connect  See Figure 23.	2 – 5 Ω	Wiring. Model 129: ETR connector (left seat plug connection, X28/8) not properly connected.
6.0	003 005	05 Left front ETR squib (R12/1) f1- f1+		 not connected. Remove ignition key. Disconnect N2/2 connector. Connect  See Figure 23.	> 20 kΩ > 20 kΩ	Wiring, Short to circuit 31, 30, 15, 15R.
7.0	004 006	06 Right front ETR squib (R12/2) > Ω < Ω		 connected. Ignition key in position "2".	✓ F	⇒ 7.1

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Fig. 10: SRS & ETR Diagnosis (4 Of 16)

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⇒		Test scope/ Actual value no. and text	Test connection	Test condition	Nominal value/ display	Possible cause/Remedy
7.1	004 006		R12/2 1 — 2	connected. Remove ignition key. Disconnect right front ETR squib (R12/2) connector. Connect See Figure 27. Set resistance of 2 Ω. Ignition key in position "2".	✓ F	Seat belt retractor. ⇒ 7.2
7.2		06 Right front ETR squib (R12/2) > Ω < Ω	N2/2 3 — 4	Remove ignition key. Disconnect N2/2 connector. Connect See Figure 23.	2 – 5 Ω	Wiring. Model 129: ETR connector (right seat plug connection, X28/9) not properly connected.
8.0	004 006	06 Right front ETR squib (R12/2) Γ1– Γ1+	N2/2 6 — 5	not connected. Remove ignition key. Disconnect N2/2 connector. Connect See Figure 23.	> 20 kΩ > 20 kΩ	Wiring, Short to circuit 31, 30, 15, 15R.

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Fig. 11: SRS & ETR Diagnosis (5 Of 16)

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1998 Mercedes-Benz ML320

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⇒		Test scope/ Actual value no. and text	Test connection	Test condition	Nominal value/ display	Possible cause/Remedy
9.0		03 Front passenger AB squib (R12/8) > Ω < Ω		connected. Ignition key in position "2".	✓ F	⇒ 9.1
9.1			R12/8 1 — ◀ ▶ — 2	connected. Remove ignition key. Remove glove box. Disconnect front passenger AB squib (R12/8) connector. Connect See Figure 27. Set resistance of 2 Ω. Ignition key in position "2".	✓ F	Front passenger airbag unit. Model 140: SRS test connector (X11/13) not properly connected. Model 202: Airbag intermediate connector (X28/12) not properly connected. Model 140 ⇒ 9.2, Model 202 ⇒ 9.3, All models ⇒ 9.4
9.2		Model 140 only 06 Right front ETR squib (R12/2) > Ω < Ω	X11/13 5 — ◀ ◀ — 6	Remove ignition key. Disconnect X11/13. Connect See Figure 24.	2 – 5 Ω	Wiring, ⇒ 9.4

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Fig. 12: SRS & ETR Diagnosis (6 Of 16)
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⇒		Test scope/ Actual value no. and text	Test connection	Test condition	Nominal value/ display	Possible cause/Remedy
9.3		Model 202 only	X28/12 1 — ◀ ▶ — 2	Remove ignition key. Disconnect X28/12. Connect See Figure 26. Set resistance of 2 Ω. Ignition key in position "2".	✓ F	Wiring, ⇒ 9.4
9.4		03 Front passenger AB squib (R12/8) > Ω < Ω	N2/2 13 — ◀ ◀ — 14	Remove ignition key. Disconnect N2/2 connector. Connect See Figure 23.	2 – 5 Ω	Wiring.
10.0		03 Front passenger AB squib (R12/8) Γ1– Γ1+	N2/2 6 — ◀ ◀ — 14 5 — ◀ ◀ — 14	not connected. Remove ignition key. Disconnect N2/2 connector. Connect See Figure 23.	> 20 kΩ > 20 kΩ	Wiring, Short to circuit 31, 30, 15, 15R.








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Fig. 13: SRS & ETR Diagnosis (7 Of 16)

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⇒		Test scope/ Actual value no. and text	Test connection	Test condition	Nominal value/  display	Possible cause/Remedy
11.0	019 ¹⁾ 002	01 SRS MIL (A1e15) -/- 17+		 connected. Ignition key in position "2". A1e15 comes on.	A1e15 goes out after approx. 4 sec. ✓ F	Wiring, A1e15 shorted to +.
12.0	024 016	09 Left front seat belt buckle switch (S68/3) -/-		 connected. Ignition key in position "2". Seat belt buckle not latched. Seat belt buckle latched.	✓ F OFF ON	Wiring, Open/short circuit to circuit 31, Left ESA connector block (X55/3) not properly connected.
13.0			<div style="text-align: center;">  <p>N2/2</p> </div> <div style="display: flex; justify-content: space-between;"> <div> <p>17- 6 — (← ⊗ →) — 12</p> <p>17+ 5 — (← ⊗ →) — 12</p> </div> </div>	Remove ignition key. Disconnect N2/2 connector. Connect  See Figure 23.  not connected. Seat belt buckle not latched. Seat belt buckle latched.	 280 – 580 Ω 70 – 279 Ω > 20 kΩ	Wiring, Short to circuit 31, 30, 15, 15R, Seat belt buckle.









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Fig. 14: SRS & ETR Diagnosis (8 Of 16)

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














1998 Mercedes-Benz ML320

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⇒		Test scope/ Actual value no. and text	Test connection	Test condition	Nominal value/  display	Possible cause/Remedy
14.0	025 017	08 Right front seat belt buckle switch (S6B/4) -/-		 connected. Ignition key in position "2". Seat belt buckle not latched. Seat belt buckle latched.	✓ OFF ON	F Wiring, Open/short circuit to circuit 31, Right ESA connector block (X55/4) not properly connected.
15.0				Remove ignition key. Disconnect N2/2 connector. Connect  See Figure 23.  not connected.		Wiring, Short to circuit 31, 30, 15, 15R, Seat belt buckle.
			 6 —  — 8 5 —  — 8	Seat belt buckle not latched. Seat belt buckle latched.	280 – 5800 Ω 70 – 279 Ω > 20 kΩ	

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Fig. 15: SRS & ETR Diagnosis (9 Of 16)
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
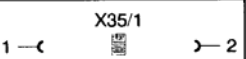








⇒		Test scope/ Actual value no. and text	Test connection	Test condition	Nominal value/  display	Possible cause/Remedy
16.0	073 ¹⁾	Squibs R12/1 R12/2 R12/3 R12/8 Squibs in series R12/1–R12/2 R12/1–R12/3 R12/1–R12/8 R12/2–R12/3 R12/2–R12/8 R12/3–R12/8	 1 —  — 2 3 —  — 4 10 —  — 11 13 —  — 14 1 —  — 3 1 —  — 10 1 —  — 13 3 —  — 10 3 —  — 13 10 —  — 13	Remove ignition key. Disconnect N2/2 connector. Connect  See Figure 23.  not connected.	2 – 5 Ω 2 – 5 Ω 3 – 5 Ω 2 – 5 Ω > 20 kΩ > 20 kΩ > 20 kΩ > 20 kΩ > 20 kΩ > 20 kΩ	Wiring, Short circuit.
17.0	008	010 Left side airbag squib (R12/9) > Ω < Ω		 connected. Ignition key in position "2".	✓ F	⇒ 17.1

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Fig. 16: SRS & ETR Diagnosis (10 Of 16)
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⇒		Test scope/ Actual value no. and text	Test connection	Test condition	Nominal value/  display	Possible cause/Remedy
17.1			 X35/1	 connected. Remove ignition key. Disconnect left front door separation point. Connect  See Figure 26. Set resistance of 2 Ω. Ignition key in position "2".	✓ F	⇒ 17.2
17.2			 R12/9	 connected. Remove ignition key. Remove interior door panel. Connect  See Figure 27. Set resistance of 2 Ω. Ignition key in position "2".	✓ F	Left side airbag, ⇒ 17.3
17.3		DID Left side airbag squib (R12/9) > Ω < Ω	 N2/2	Remove ignition key. Disconnect N2/2 connector. Connect  See Figure 23.	2 – 5 Ω	Wiring, Contacts.

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Fig. 17: SRS & ETR Diagnosis (11 Of 16)
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1998 Mercedes-Benz ML320

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⇒		Test scope/ Actual value no. and text	Test connection	Test condition	Nominal value/ display	Possible cause/Remedy
17.4		010 Left side airbag squib (R12/9) 17- 6 — 17+ 5 —	N2/2 16 —	connected. Remove ignition key. Disconnect N2/2 connector. Connect See Figure 23.	> 20 kΩ > 20 kΩ	Wiring, Short to circuit 31, 30, 15, 15R.
18.0	009	010 Right side airbag squib (R12/10) > Ω < Ω		connected. Ignition key in position "2".	✓ F ⇒ 18.1	
18.1			X35/1 1 — 2	connected. Remove ignition key. Disconnect left front door separation point. Connect See Figure 26. Set resistance of 2 Ω. Ignition key in position "2".	✓ F ⇒ 18.2	

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Fig. 18: SRS & ETR Diagnosis (12 Of 16)

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⇒		Test scope/ Actual value no. and text	Test connection	Test condition	Nominal value/ display	Possible cause/Remedy
18.2			R12/9 1 — 2	connected. Remove ignition key. Remove interior door panel. Connect See Figure 27. Set resistance of 2 Ω. Ignition key in position "2".	✓ F ⇒ 18.3	Left side airbag, ⇒ 18.3
18.3	009	010 Right side airbag squib (R12/10) > Ω < Ω	N2/2 18 — 19	Remove ignition key. Disconnect N2/2 connector. Connect See Figure 23.	2 – 5 Ω	Wiring, Contacts.
18.4		010 Right side airbag squib (R12/10) 17- 6 — 17+ 5 —	N2/2 18 —	connected. Remove ignition key. Disconnect N2/2 connector. Connect See Figure 23.	> 20 kΩ > 20 kΩ	Wiring, Short to circuit 31, 30, 15, 15R.

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Fig. 19: SRS & ETR Diagnosis (13 Of 16)

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⇒		Test scope/ Actual value no. and text	Test connection	Test condition	Nominal value/ display	Possible cause/Remedy
19.0		012 Left side airbag sensor (R53) Voltage supply	1 — A53	Disconnect A53 connector. Connect test cable, see See Figure 28.	11 – 14 V	Wiring.
19.1		012 Left side airbag sensor (R53) Wiring fault	N2/2 20 — A53	Connect See Figure 23.	< 1 Ω	Wiring.
19.2		012 Left side airbag sensor (R53) Insulation fault	 N2/2 6 — 5 — A53	Connect See Figure 23. Disconnect A53 connector.	> 20 kΩ > 20 kΩ	Wiring, Short in wiring circuit 31, Short in wiring circuit 30, 15, 15R
20.0		013 Right side airbag sensor (R54) Voltage supply	1 — A54	Disconnect A54 connector. Connect test cable, see See Figure 28.	11 – 14 V	Wiring.
20.1		012 Right side airbag sensor (R54) Wiring fault	N2/2 20 — A54	Connect See Figure 23.	< 1 Ω	Wiring.










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Fig. 20: SRS & ETR Diagnosis (14 Of 16)

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

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⇒		Test scope/ Actual value no. and text	Test connection	Test condition	Nominal value/  display	Possible cause/Remedy
20.2	021	012 Right side airbag sensor (R54) Insulation fault Γ^- Γ^+	 6 — \leftarrow \rightarrow 20 5 — \leftarrow \rightarrow 20	Connect  See Figure 23. Disconnect connector at A54	> 20 k Ω > 20 k Ω	Short in wiring circuit 31, Short in wiring circuit 30, 15, 15R
21.0	020 024 025	04 Front passenger seat occupied recognition sensor (B41/I) or (B4B)		 connected. Ignition key in position "1".	✓ F ⇒ 21.1	
21.1			Except X55/3 model X55/4 170  3 — \leftarrow \rightarrow 4 Model 170  3 — \leftarrow \rightarrow 2	 connected. Connect  See Figure 29. Set resistance of 30 k Ω (seat occupied), use diode 1N4007 as well as 300 Ω resistor, switched in parallel. Watch polarity!	✓ F ⇒ 21.2	Contact matt, ⇒ 21.2

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Fig. 21: SRS & ETR Diagnosis (15 Of 16)

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⇒		Test scope/ Actual value no. and text	Test connection	Test condition	Nominal value/  display	Possible cause/Remedy
21.2			Except X55/3 model X55/4 170  3 — \leftarrow \rightarrow 4 Model 170  3 — \leftarrow \rightarrow 2	Front passenger seat not occupied. Front passenger seat occupied.	> 70 k Ω ≤ 30 k Ω	Contact matt
22.0	027 028 037	Model 170 only Front passenger seat occupied recognition with automatic child seat recognition (B4B) (ACSR)	X55/3 X55/4 1 — \leftarrow \rightarrow 4	Ignition key in position "1".	11 – 14 V	Wiring, Fuse 2 in fuse and relay box (F1).
23.0	036	Model 170 only Automatic child seat recognition warning lamp (N72e1) (AIRBAG OFF), Automatic child seat recognition (ACSR) Indicator lamp (E16) Voltage supply	E16 4 — \leftarrow \rightarrow 1	Child seat " Babysafe " installed. Ignition key in position "1".	11 – 14 V	Wiring, Fuse 3 in fuse and relay box (F1), If ok: E16

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Fig. 22: SRS & ETR Diagnosis (16 Of 16)

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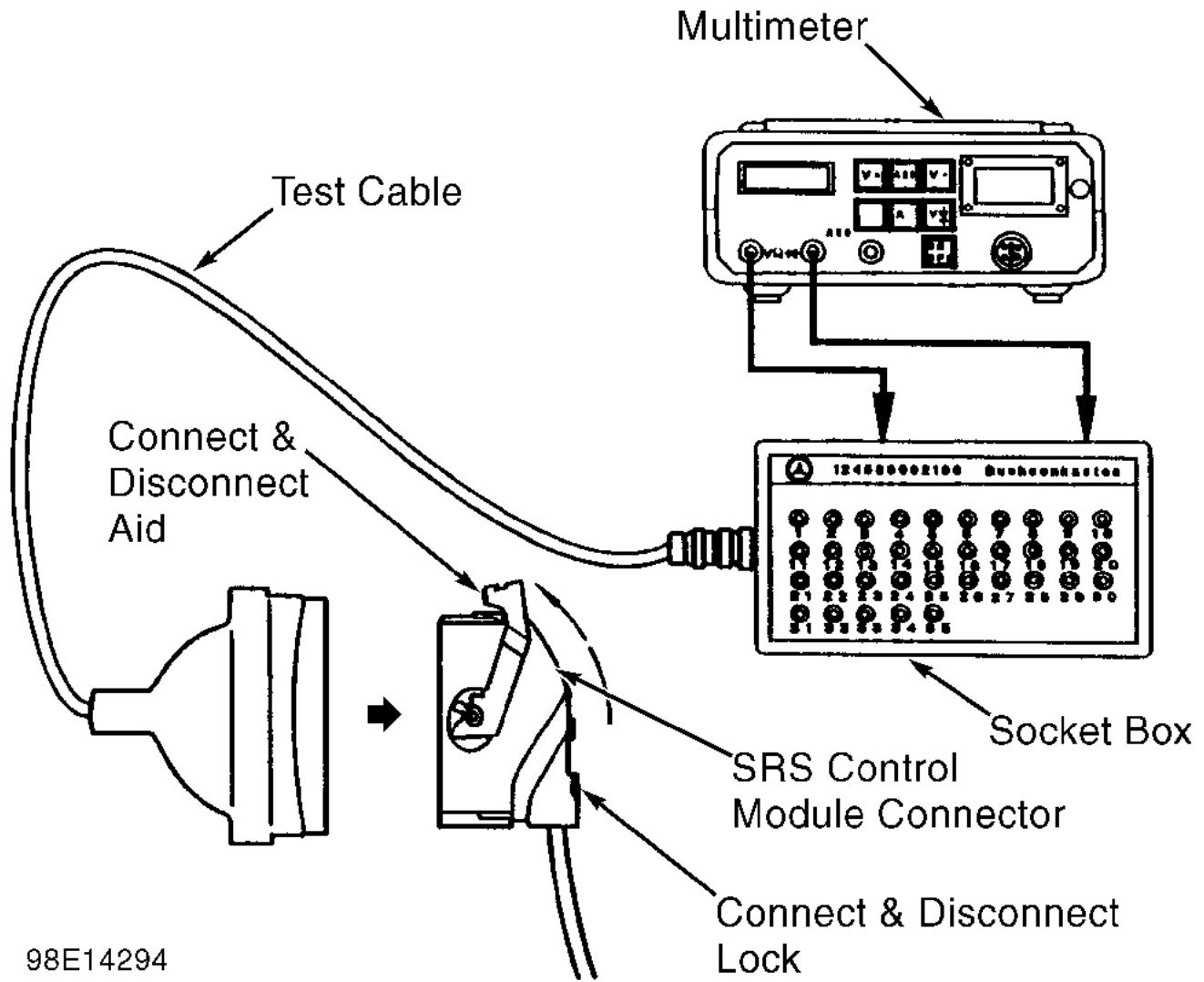
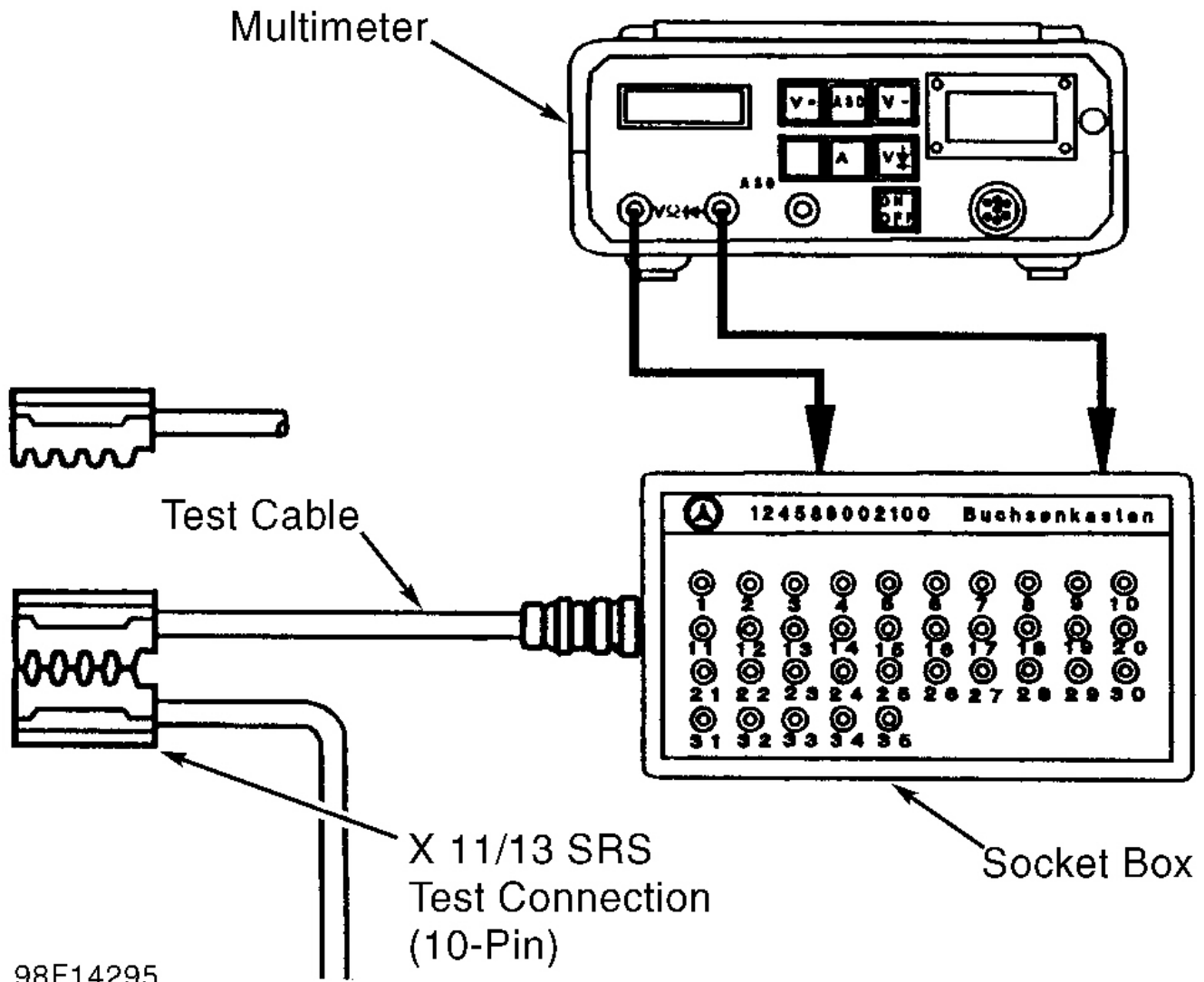


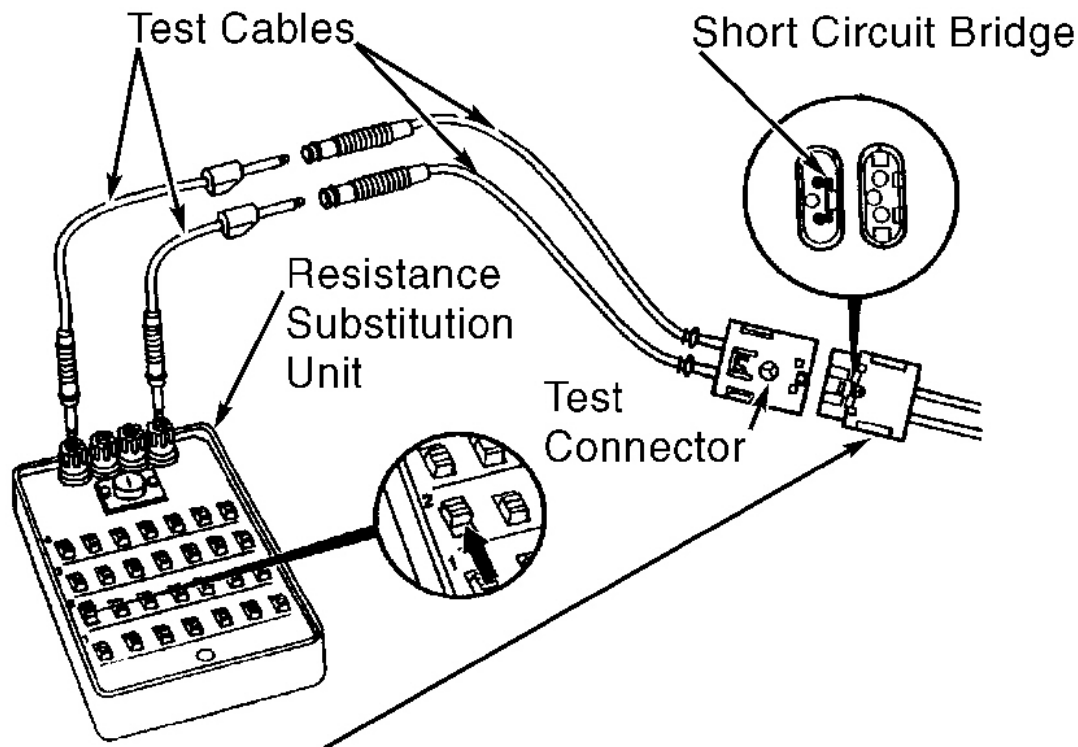
Fig. 23: Connecting Socket Box (1 Of 2)

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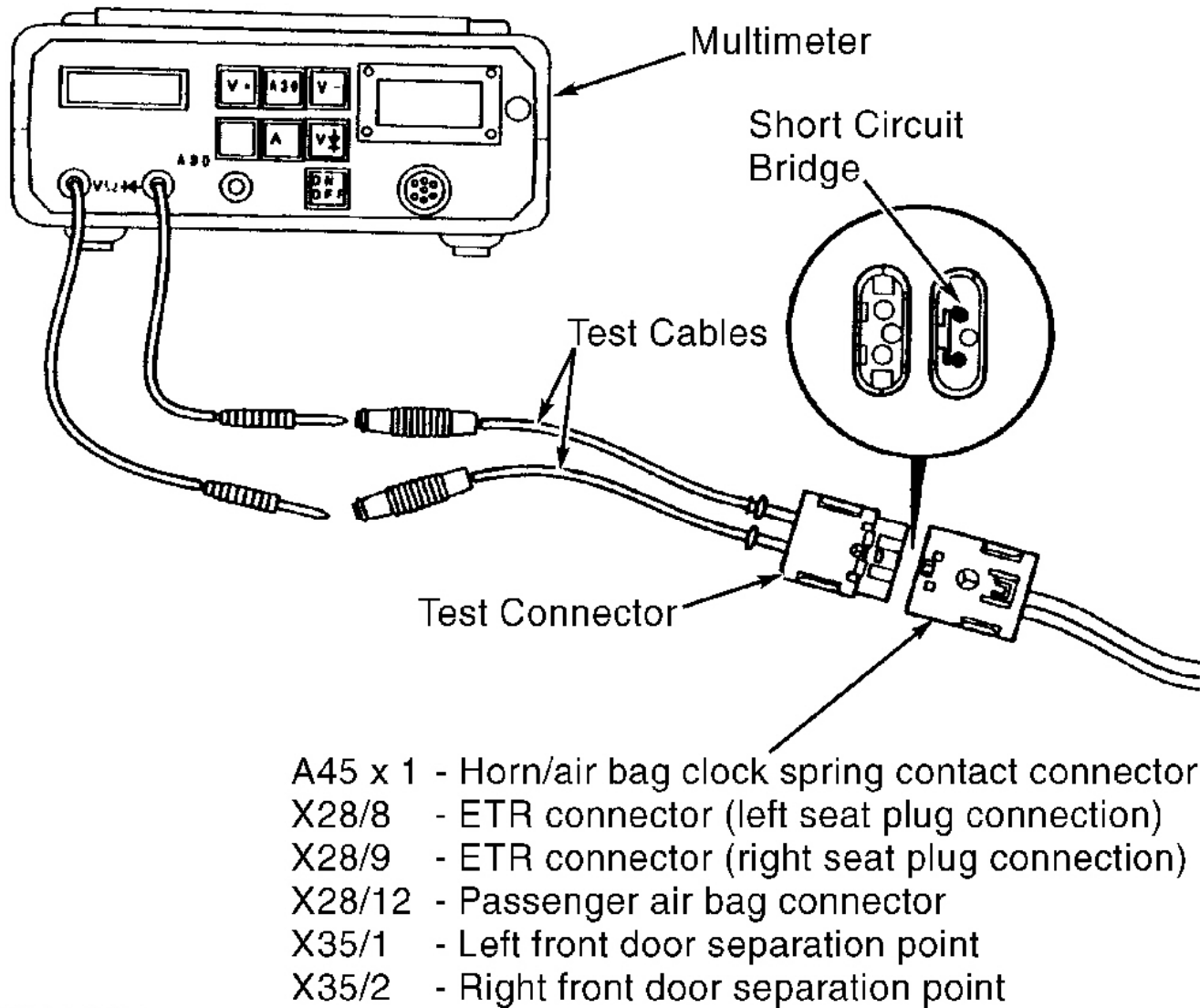
Fig. 24: Connecting Socket Box (2 Of 2)
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- A45 x 1 - Horn/air bag clock spring contact connector
- X28/8 - ETR connector (left seat plug connection)
- X28/9 - ETR connector (right seat plug connection)
- X28/12 - Passenger air bag connector
- X35/1 - Left front door separation point
- X35/2 - Right front door separation point

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Fig. 25: Connecting Resistance Substitution Unit
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Fig. 26: Testing Air Bag Squib Circuit With Multimeter
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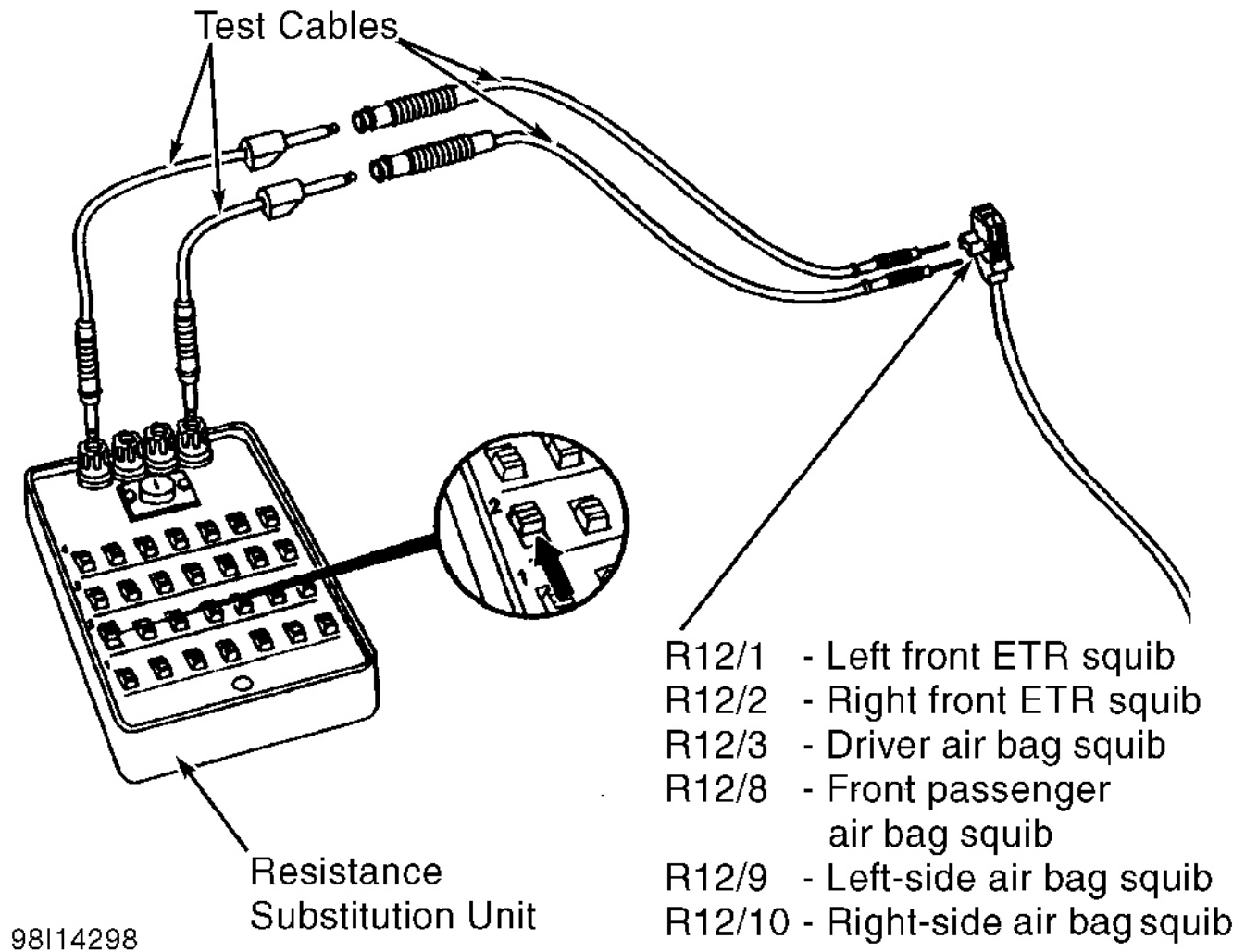
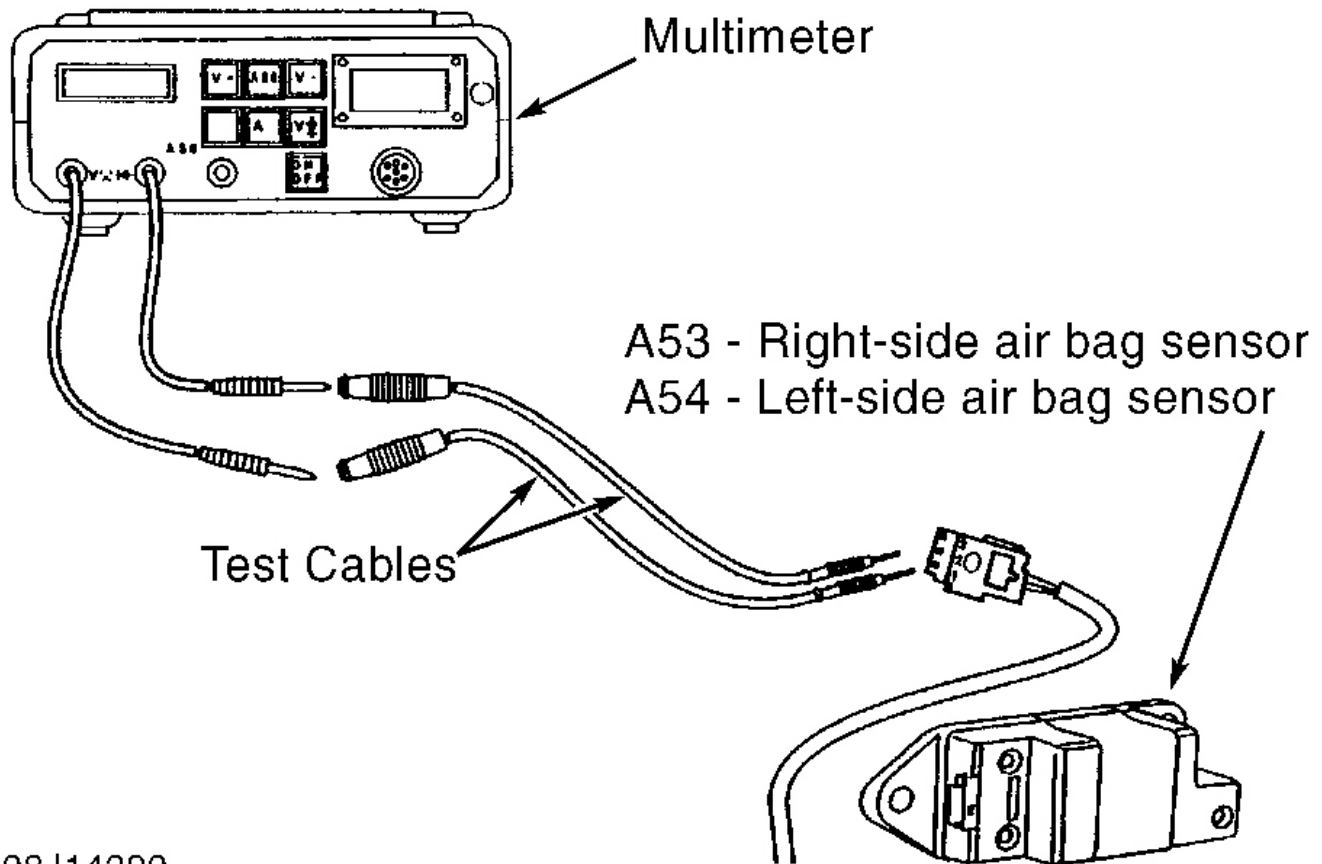


Fig. 27: Testing Air Bag Squib Circuit With Resistance Substitution Unit
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Fig. 28: Testing Side Air Bag Sensor
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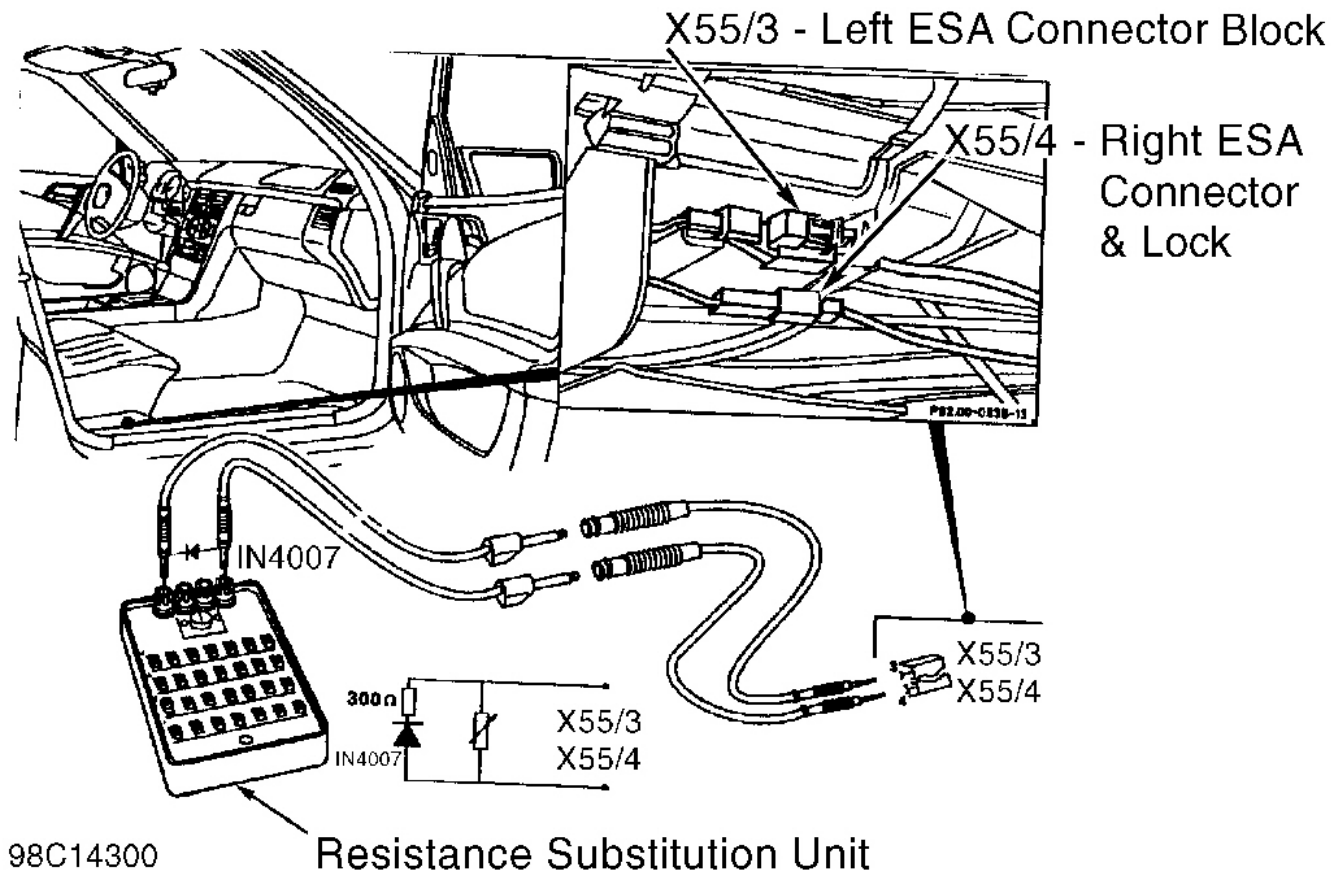
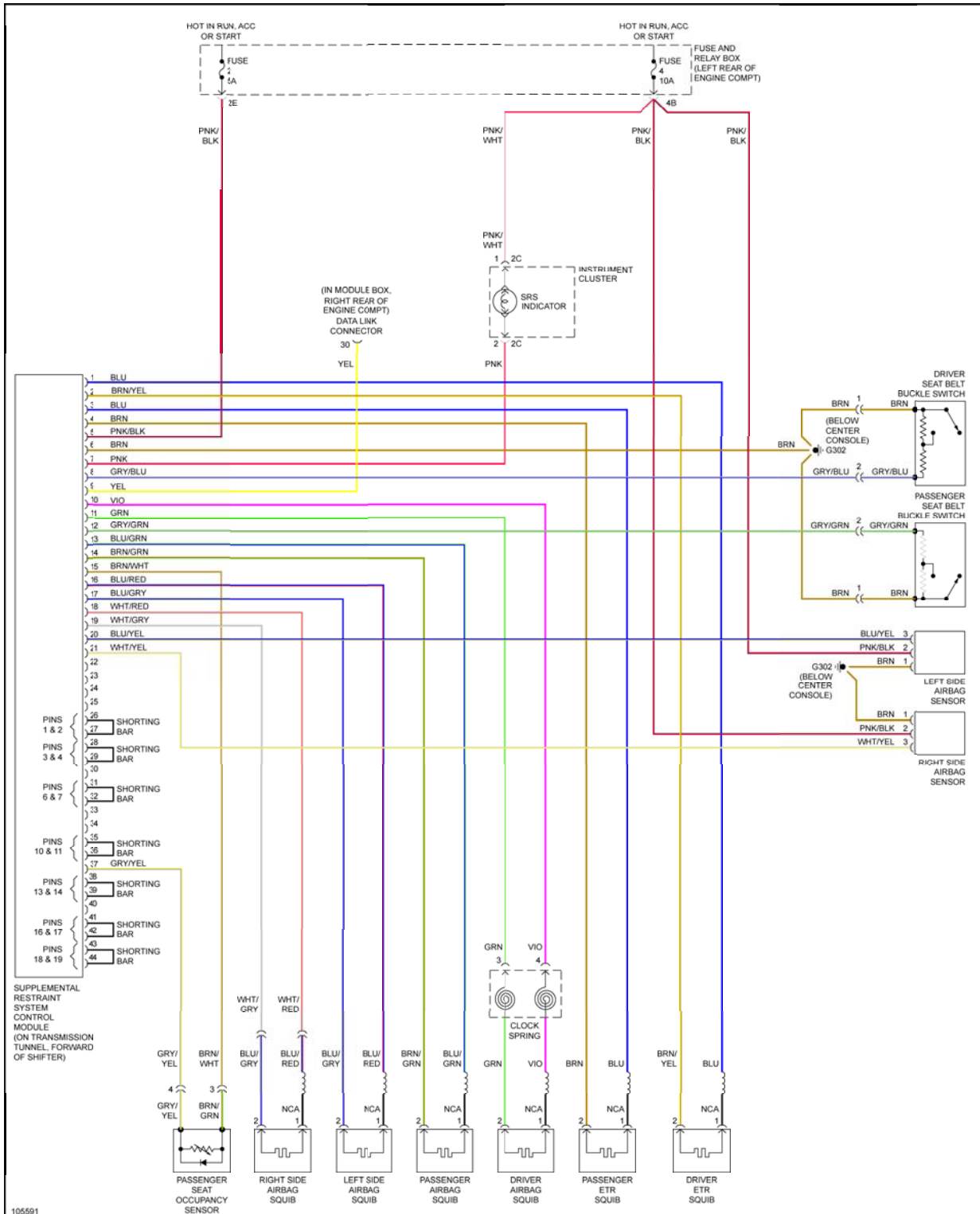


Fig. 29: Testing Seat Occupation Recognition Sensor
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WIRING DIAGRAMS

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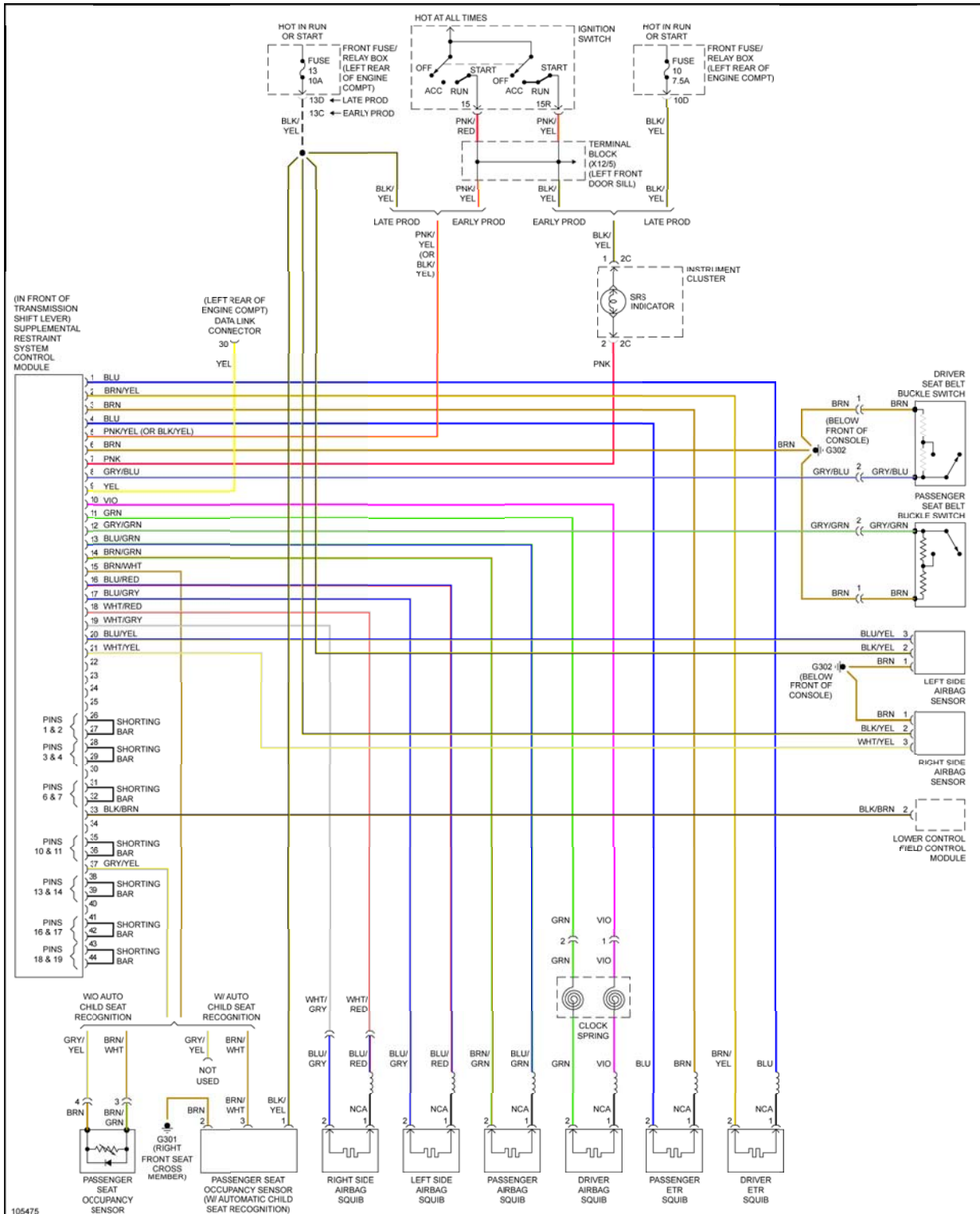


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Fig. 30: Air Bag System Wiring Diagram (C230, C280 & CLK320)

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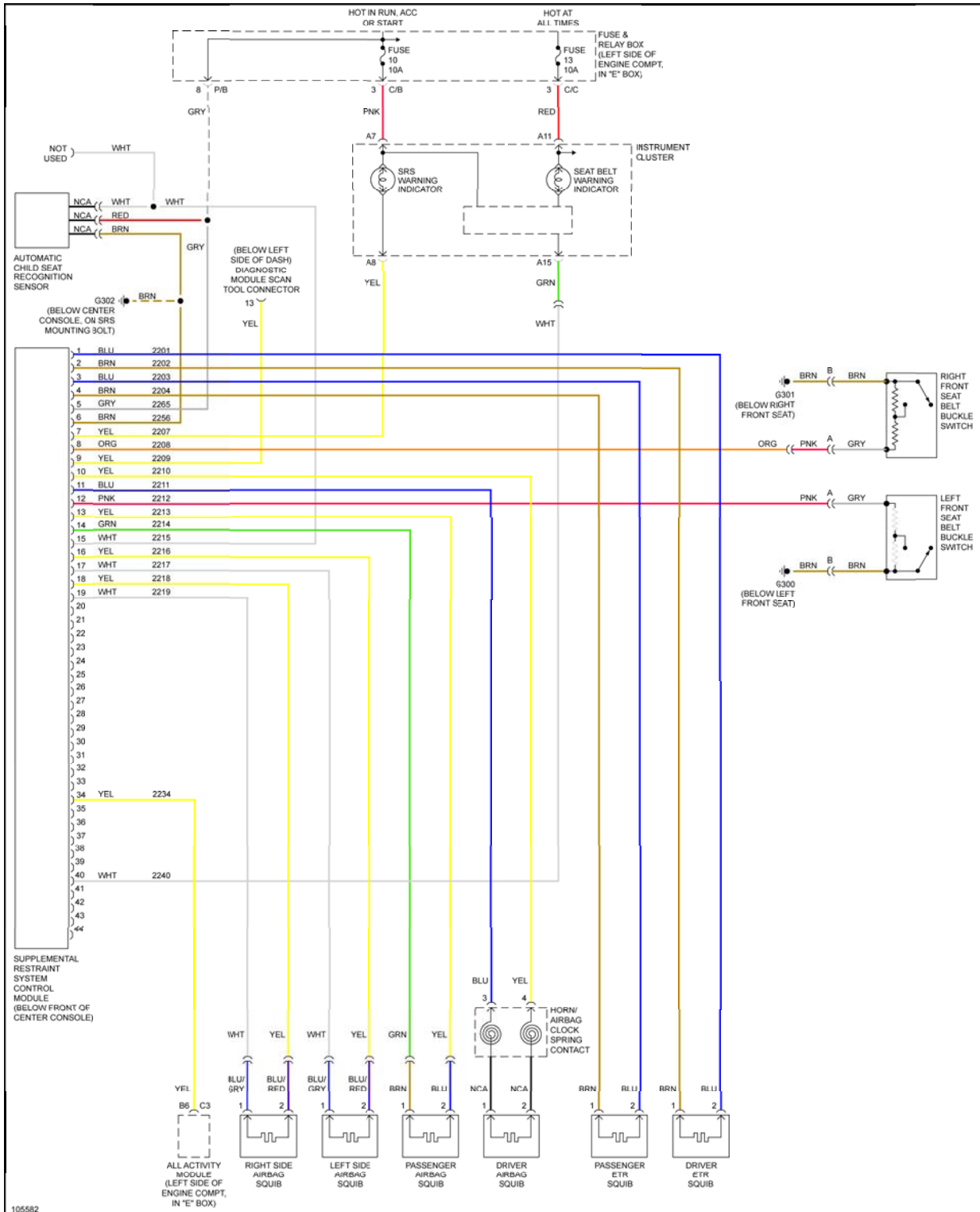


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Fig. 31: Air Bag System Wiring Diagram (E300, E320, E420 & E430)

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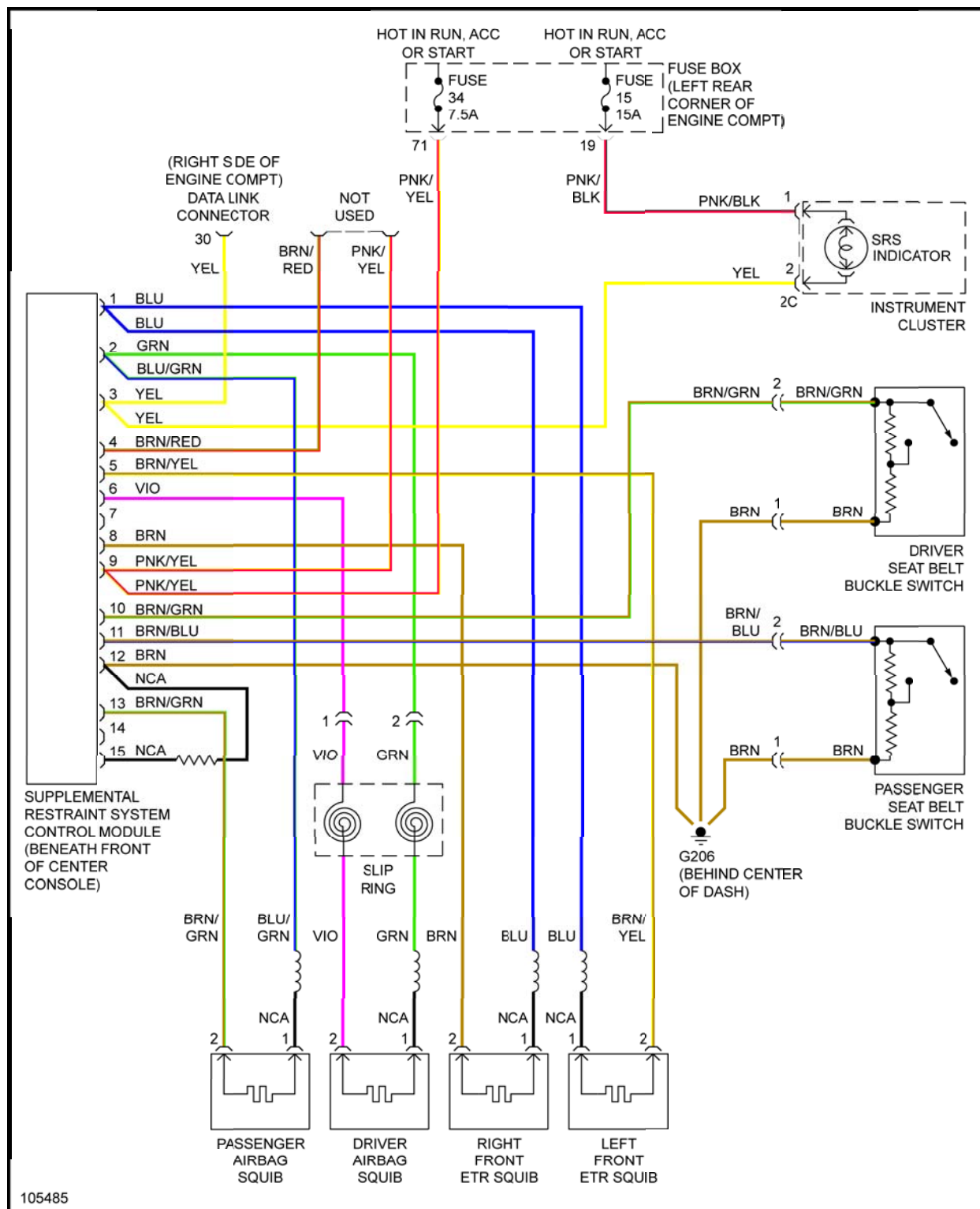


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Fig. 32: Air Bag System Wiring Diagram (ML320)

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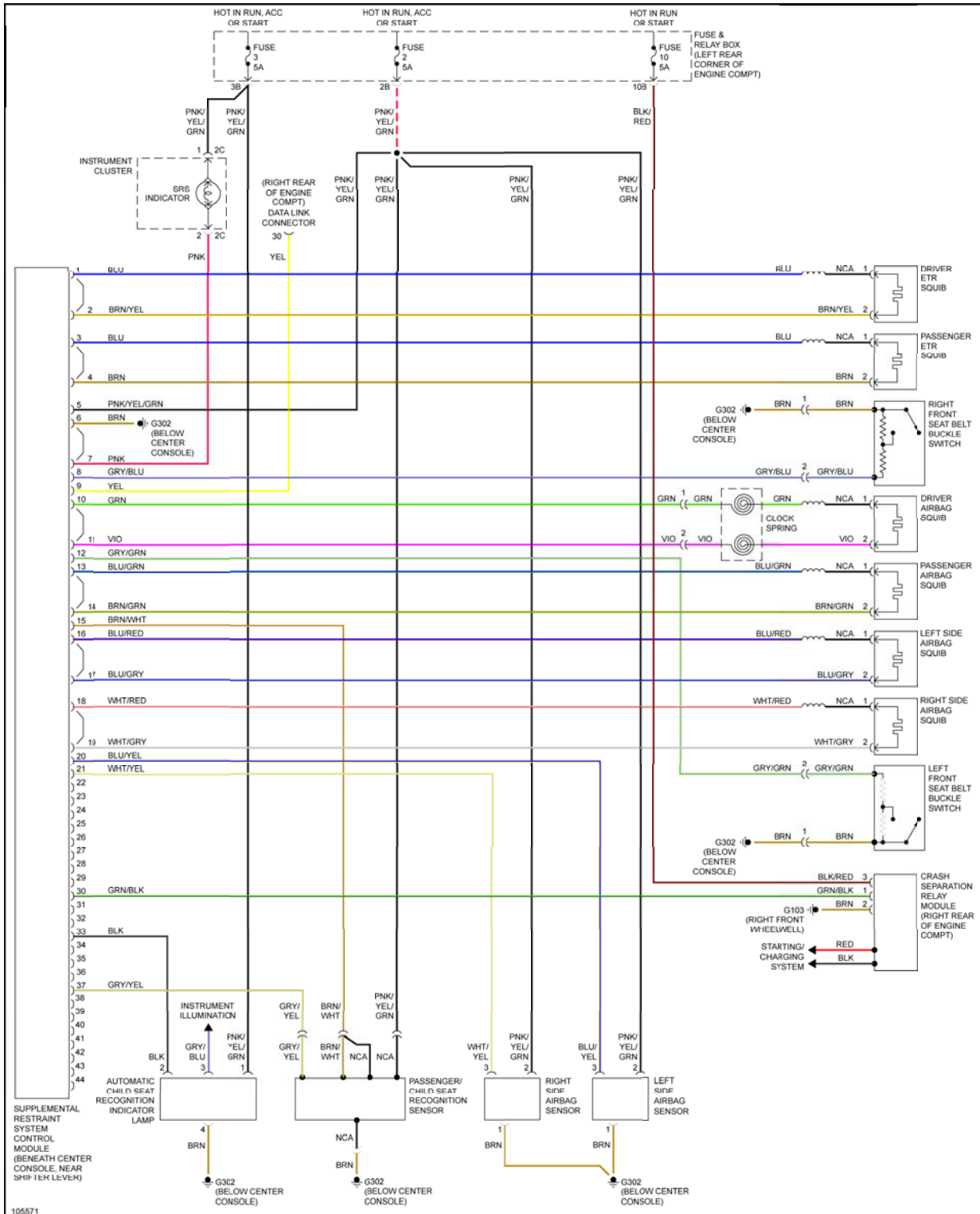


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Fig. 33: Air Bag System Wiring Diagram (S320, S420 & S500)

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Fig. 34: Air Bag System Wiring Diagram (SLK230)